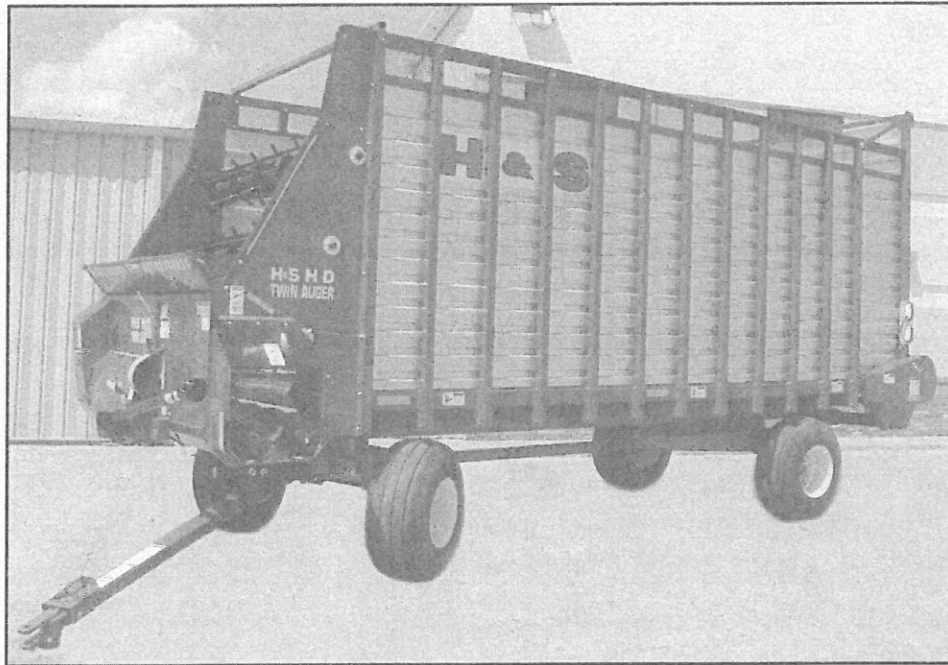


H&S

H D 7+4 TWIN AUGER

Industrial Front and Rear Self-Unloading Forage Box



WARNING

READ AND UNDERSTAND THIS MANUAL
BEFORE OPERATING THIS EQUIPMENT.

UNSAFE OPERATION OR MAINTENANCE OF THIS EQUIPMENT CAN RESULT IN
SERIOUS INJURY OR DEATH.

OPERATOR'S MANUAL and PARTS LIST

3-21-2008

Manufactured By

H&S MANUFACTURING CO., INC.

P.O. BOX 768 • (715) 387-3414 FAX (715) 384-5463

MARSHFIELD, WISCONSIN 54449

H&S
H D 7+4 TWIN AUGER
INDUSTRIAL FRONT & REAR
SELF-UNLOADING
FORAGE BOX
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WARRANTY

Mr. Owner: Before Operating—Read and Understand Operating and Safety Instructions

H&S Manufacturing Co., Inc. truly believes you have made a wise choice and a sound and lasting investment. Many years of development have made available these quality machines to assure you the performance and reliability you need. **We ask you to read the following agreement and warranty as this unit is subject to this warranty and agreement and no other.**

H&S MANUFACTURING CO., INC. WARRANTY

H&S Manufacturing Co., Inc. ("H&S") warrants this product to be free from defect in material and workmanship. Except as noted below, this warranty term is twelve (12) months from the date of delivery of the product to the original purchaser by an authorized H&S dealer. Under this warranty, H&S will repair or replace, at its option, any covered part which is found to be defective in material or workmanship during the applicable warranty term. In no case will the covered repair cost of a part or parts exceed the replacement cost of that part. Warranty service must be performed by H&S or a dealer authorized by H&S to sell and/or service the product involved, which will use only new or remanufactured parts or components furnished by H&S. This warranty includes approved parts and labor to fix the product but does not include, and the purchaser is responsible for, any service call and/or transportation of the product to and from the dealer's place of business, for any premium charged for over-time labor requested by the purchaser, and for any service work not directly related to any defect covered under this warranty. This warranty includes only those components of the product manufactured by H&S. Warranty for any component not manufactured by H&S including, but not limited to, engines, batteries, tires, rims, hydraulic motors, pumps, etc., are covered by the warranty, if any, provided separately by their respective manufacturers.

This warranty in all its parts, is extended solely to the original purchaser of the product, is terminated upon any subsequent transfer or sale from or by the original purchaser and extends no third party benefits or rights whatsoever.

The warranty term for any product used in any commercial, custom for hire or rental application, is limited to six (6) months from the date of delivery of the product to the original purchaser by an authorized H&S dealer.

Polybonded (polyethylene and plywood) panels utilized in H&S Manure Spreaders are warranted, to the original purchaser, to not wear through and the polyethylene overlay to not tear free of the plywood for the functional life to the spreader. This specific warranty on polybonded panels includes only replacement of any defective panel part without any allowance for labor beyond the terms of the general warranty (12 or 6 months), and is further limited to manure spreaders used to spread normal agricultural manure.

This warranty does not include: (1) Any product that has been altered or modified in ways not approved by H&S; (2) Depreciation or damage caused by normal wear, misuse, improper or insufficient maintenance, improper operation, accident or failure to follow the product Operator Manual recommendations and product decal recommendations; (3) Normal maintenance parts and service; (4) Repairs made with parts other than those available from H&S or performed by anyone other than H&S or a dealer authorized by H&S to sell and/or service the product involved.

To secure warranty service the purchaser must report the product defect to a dealer authorized by H&S to sell and/or service the product involved within the applicable warranty term together with evidence of the warranty start date and make the product available to that dealer within a reasonable period of time.

THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE OF THIS WARRANTY. H&S and the companies affiliated with it makes no warranties, representations, or promises, express or implied, as to the quality or performance or freedom from defect of its products other than those set forth above and **NO IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS OR FITNESS FOR A PARTICULAR PURPOSE IS MADE. IN NO EVENT WILL THE DEALER, H&S OR ANY COMPANY AFFILIATED WITH H&S BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.** The **ONLY REMEDY** the purchaser has in connection with the breach of performance of any warranty on H&S products are those set forth above.

The selling dealer has no authority to make any representation or promise on behalf of H&S, or to modify the terms or limitations of this warranty in any way.

2/16/2004

WARRANTY REGISTRATION

Date of Purchase _____

Purchaser _____ Address _____

City _____ State _____ Zip _____

Product _____ Model # _____ Serial # _____

Dealer _____ Address _____

City _____ State _____ Zip _____

Signature of original buyer

**FILL OUT AND MAIL
IMMEDIATELY TO MAKE
WARRANTY EFFECTIVE**



IMPORTANT!

Tear on dotted line, provide the information requested on the card. The H&S Warranty is valid **“only”** after this card is received and recorded at H&S Mfg. Co. Mail at once. No postage required in the U.S.A.

This Is Your Warranty Card
Please Fill Out
And Mail Immediately

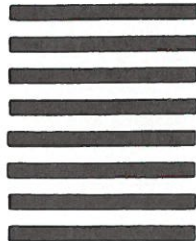


NO POSTAGE
NECESSARY
IF MAILED
IN THE
UNITED STATES

BUSINESS REPLY MAIL
FIRST CLASS MAIL Permit No. 195 Marshfield, WI 54449

POSTAGE WILL BE PAID BY ADDRESSEE

H&S Manufacturing Co., Inc.
PO Box 768
Marshfield WI 54449-9963



AFTER COMPLETION, DEALER SHOULD REMOVE AND RETAIN FOR RECORDS

**H&S
DEALER PRE-DELIVERY CHECK LIST**

After the Self-Unloading Box has been completely set-up, check to be certain it is in correct running order before delivering to the customer. The following is a list of points to inspect. Check off each item as you have made the proper adjustments and found the item operating satisfactorily.

- PTO shields turn freely.
- All shields and guards are in place and fastened.
- All grease fittings have been lubricated and gearboxes filled to proper level – See lubrication guide in this manual.
- All mechanisms are operating trouble free.
- All roller chains are at proper tension.
- Apron chains are adjusted properly.
- All bolts and fasteners are tight.
- All decals are in place and legible.

_____	_____
(Dealer's Name)	Model Number

	Serial Number

_____	_____
(Signature of Pre-Delivery Inspector)	(Inspection Date)

DEALER DELIVERY CHECK LIST

This check list that follows is an important reminder of valuable information that should be passed on to the customer at the time this Self-Unloading Forage Box is delivered.

Check off each item as you explain it to the customer.

This pre-delivery check list, when properly filled out and signed assures the customer that the pre-delivery service was satisfactorily performed.

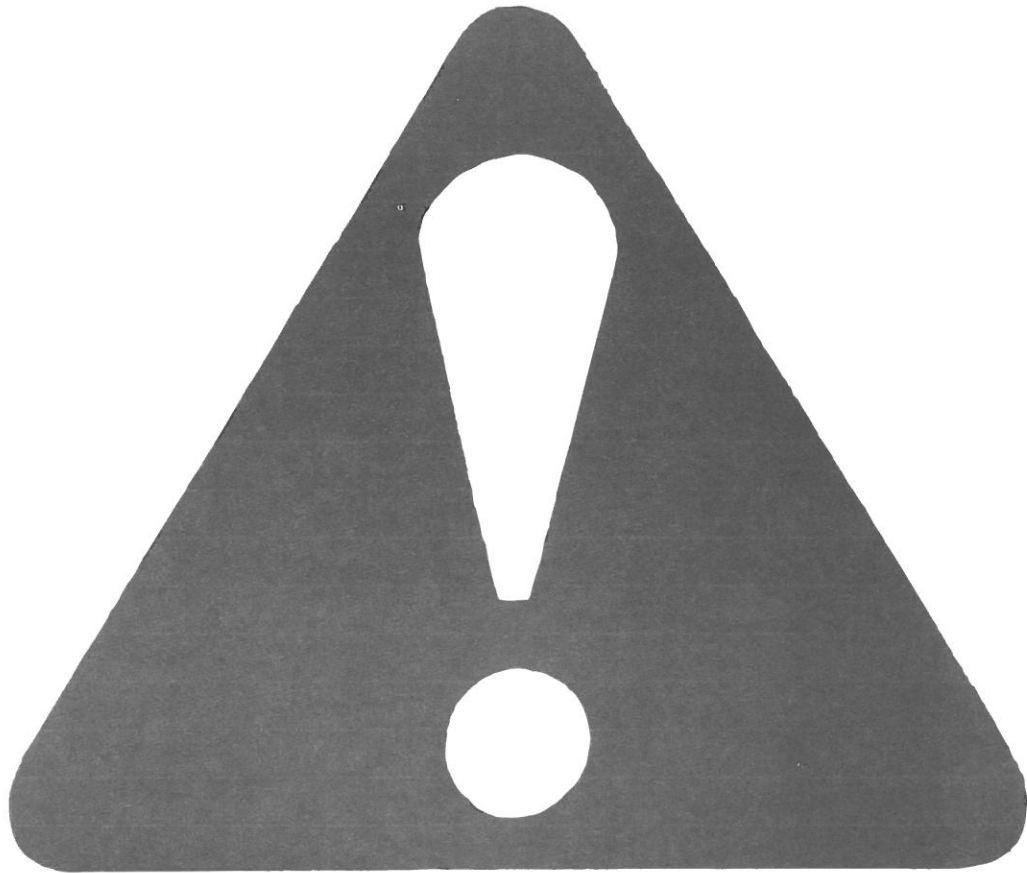
- Explain to the customer that the pre-delivery inspection was made.
- Explain to the customer all the safety precautions they must exercise when operating this unit.
- Explain recommended loads for different types of materials.
- Explain to customer that regular lubrication is required for proper operation and long life of machine. Show customer the lubrication section of Owner's Manual.
- Give the customer Owner's Manual and make sure he reads and understands all operating and service instructions.
- Record Serial Number on Page 24 of this Manual.
- Have customer sign a completed "Warranty Registration," and mail it promptly.

Date Delivered _____	Dealer's Name _____
	By _____

	Signature of Original Buyer

Note: Warranty is not valid until warranty card is completed and returned to H&S Mfg. Co., Inc.

Remove Dealers File Copy At Perforation



**BE
ALERT!**

**YOUR SAFETY
IS INVOLVED.**

THIS SYMBOL IS USED THROUGHOUT THIS BOOK WHENEVER YOUR PERSONAL SAFETY IS INVOLVED. TAKE TIME TO BE CAREFUL. REMEMBER: THE CAREFUL OPERATOR IS THE BEST OPERATOR. MOST ACCIDENTS ARE CAUSED BY HUMAN ERROR. CERTAIN PRECAUTIONS MUST BE OBSERVED TO PREVENT THE POSSIBILITY OF INJURY OR DAMAGE.

TRACTORS

This operator's manual uses the term "Tractor" when identifying the power source.

H&S MANUFACTURING CO. INC.

RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



UNDERSTAND SIGNAL WORDS

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

Safety signs with signal word DANGER or WARNING are typically near specific hazards.

General precautions are listed on CAUTION safety signs.



WARNING



CAUTION



FOLLOW SAFETY INSTRUCTIONS

Carefully read all safety messages in this manual, and all safety signs on your machine. Follow all recommended precautions and safe operating procedures.

Keep signs in good condition. Immediately replace any missing or damaged signs.

! DANGER



STAY CLEAR OF BEATER AND/OR CROSS CONVEYOR IF POWER SOURCE OR PTO IS RUNNING

FAILURE TO HEED THIS WARNING MAY RESULT IN PERSONAL INJURY OR DEATH

KEEP CLOTHING, YOURSELF AND OTHERS WELL CLEAR.

1494H

! WARNING!



KEEP CHILDREN AWAY AT ALL TIMES!

2495

! DANGER



ROTATING DRIVELINE CONTACT CAN CAUSE DEATH
KEEP AWAY!

DO NOT OPERATE WITHOUT—

- ALL DRIVELINE GUARDS, TRACTOR AND EQUIPMENT SHIELDS IN PLACE
- DRIVELINES SECURELY ATTACHED AT BOTH ENDS
- DRIVELINE GUARDS THAT TURN FREELY ON DRIVELINE

! DANGER



ROTATING DRIVELINE CONTACT CAN CAUSE DEATH

5896B

! DANGER



MAINTAIN SAFE CLEARANCE FROM ELECTRIC POWER LINES AND AVOID CONTACT WITH ANY ELECTRICALLY CHARGED CONDUCTOR.

CONTACT WITH ELECTRIC POWER SOURCES CAN RESULT IN ELECTRICAL SHOCK OR ELECTROCUTION.

FAILURE TO HEED THIS WARNING MAY RESULT IN SERIOUS INJURY OR DEATH.

1494P

! WARNING

WHEN OPERATING FORAGE BOX AS A REAR UNLOAD, OPERATOR SHOULD REMAIN IN TRACTOR SEAT AND KEEP ALL OTHERS WELL CLEAR.

EMERGENCY STOP DOES NOT STOP FORAGE BOX WHEN BEING OPERATED AS A REAR UNLOAD.

1494Q

! DANGER



KEEP OUT

DISENGAGE ALL POWER AND SHUT OFF TRACTOR ENGINE BEFORE ATTEMPTING TO ENTER OR CLEAN FORAGE BOX

FAILURE TO HEED THIS WARNING MAY RESULT IN PERSONAL INJURY OR DEATH


1494I



! DANGER

NEVER ENTER FORAGE BOX UNLESS THE FOLLOWING SAFETY PRECAUTIONS ARE FOLLOWED.


1494F



! WARNING

EMERGENCY STOP CABLE FUNCTIONS ONLY WHEN FORAGE BOX IS BEING OPERATED AS A FRONT UNLOAD

1494O



! WARNING

DO NOT GO NEAR LEAKS

- High pressure oil easily punctures skin causing serious injury, gangrene or death.
- If injured, seek emergency medical help. Immediate surgery is required to remove oil.
- Do not use finger or skin to check for leaks.
- Lower load or relieve hydraulic pressure before loosening fittings.

11599



WARNING

TO PREVENT SERIOUS INJURY OR DEATH
NEVER OPERATE THIS UNIT UNLESS
EMERGENCY STOP FUNCTIONS PROPERLY

5896C

WARNING



**DO NOT
REMOVE
SHIELDS**
**MOVING
PARTS
INSIDE**

1494K

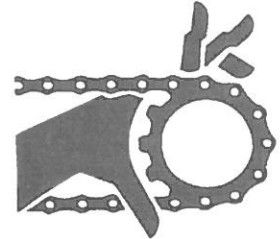
WARNING

HELP AVOID INJURY

- READ & UNDERSTAND THE OPERATORS MANUAL PROVIDED WITH THIS MACHINE. IF MISPLACED CALL H & S MANUFACTURING AT 715-387-3414 WITH MODEL AND SERIAL NUMBER.
- UNDERSTAND ALL SAFETY WARNINGS AND FUNCTION OF CONTROLS.
- KEEP SAFETY DEVICES IN PLACE AND WORKING.
- KEEP YOURSELF AND OTHERS WELL CLEAR OF MOVING PARTS.
- DISCONNECT ALL POWER BEFORE SERVICING OR CLEANING THIS MACHINE.
- DO NOT EXCEED 20 MPH

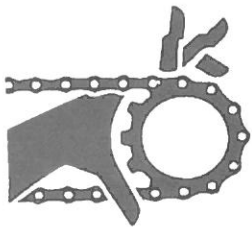
72203A

WARNING



**DO NOT CLEAN
OR WORK ON THIS
MACHINE WITHOUT
FIRST DISENGAGING
POWER AND
SHUTTING OFF
TRACTOR ENGINE.**

1494J



1494B

WARNING

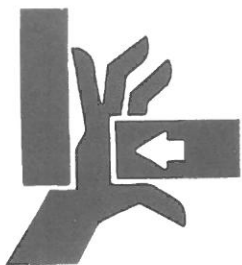
**DO NOT
REMOVE
SHIELDS**
**MOVING PARTS
INSIDE**



1494E

WARNING

**DO NOT INSTALL
BOLSTER PLATES ONTO
BOX STRINGER
WITHOUT BLOCKING
BOX IF BOX IS
RAISED UP**



1494C

WARNING

**STAY CLEAR
MOVING PARTS
UNDER THIS
AREA**



1494A

WARNING

**DO NOT OPERATE
THIS EQUIPMENT
IF THIS DECAL IS
EXPOSED.
REPLACE SAFETY
SHIELDS.**



WARNING

TO PREVENT SERIOUS INJURY OR DEATH

BEFORE YOU ATTEMPT TO OPERATE THIS EQUIPMENT, READ AND STUDY THE FOLLOWING INFORMATION. IN ADDITION, MAKE SURE THAT EVERY INDIVIDUAL WHO OPERATES OR WORKS WITH THIS EQUIPMENT, WHETHER FAMILY MEMBER OR EMPLOYEE, IS FAMILIAR WITH THESE SAFETY PRECAUTIONS. KNOW HOW TO STOP UNLOADING MECHANISM BEFORE STARTING IT.

EMERGENCY STOP DOES NOT STOP FORAGE BOX WHEN BEING OPERATED AS A REAR UNLOAD.

If the machine becomes clogged, disengage the power take-off or tractor hydraulics. Stop the tractor engine and allow all mechanisms to stop before cleaning or working on the machine.

DO NOT attempt to perform maintenance or repair with tractor running and PTO or tractor hydraulics hooked up.

DO NOT step up on machine at any time.

NEVER manually feed material into the beaters.

DO NOT allow minors to operate or be near the machine.

DO NOT ALLOW PERSONNEL OTHER THAN THE QUALIFIED OPERATOR NEAR THE MACHINE.

BEFORE starting tractor, be sure PTO shields turn freely and PTO is securely locked to tractor.

DO NOT clean, adjust, or lubricate the machine when any part is in operation.

CHECK frequently to be assured that the emergency stop mechanism is in proper operating condition.

KEEP hands, feet, and clothing away from beaters when they are revolving.

LOOSE or floppy clothing should not be worn by the operator.

BE SURE the machine is clear of people, tools, and other objects before engaging PTO or tractor hydraulics.

STAY CLEAR of hydraulic lines and fittings. They may be under extreme pressure or heat.

DO NOT step over power take off shaft. Stay clear of PTO at all times.

NEVER start forage box until all guards and safety shields are secured in place.

NEVER put hand in cross conveyor outlet openings while tractor is running.

CAUTION – Beware of low electrical wires.

NEVER hook up 1000 RPM tractor to the forage box.

STAY CLEAR of rear of forage box at all times.

H&S Mfg. Co. always takes the operator and his safety into consideration and guards exposed moving parts for his protection. However, some areas cannot be guarded or shielded in order to assure proper operation. In addition, the operators manual and decals on the machine itself warn you of further danger and should be read and observed closely.

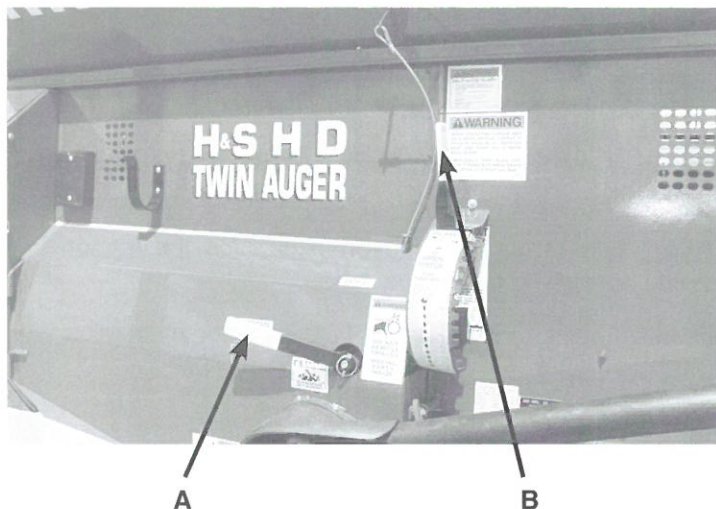
Study The Above Safety Rules

ATTENTION - BE ALERT - YOUR SAFETY IS INVOLVED



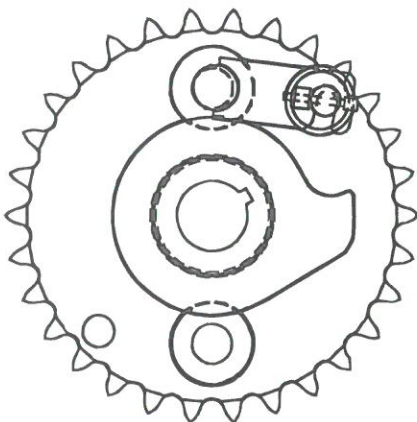
WARNING

**TO PREVENT SERIOUS INJURY OR DEATH
NEVER OPERATE THIS UNIT UNLESS EMERGENCY STOP FUNCTIONS PROPERLY**



1. Pushing the emergency stop bar rearward or pulling the trip cables will activate the stop to disengage position.
2. Activating emergency stop only stops box functions. The PTO shaft will continue to rotate.
3. Keep excessive slack out of trip cables.
4. Trip emergency stop occasionally, and when starting the unit after periods of storage to insure proper function.
5. To reset, move lever (A) clockwise to engage position.

**INSERT PIN UNTIL FLUSH.
TURN CLOCKWISE UNTIL LOCKED.
INSERT QUICK PIN TO
LOCK IN POSITION.**



**PIN MUST BE IN END OF
DESIRED UNLOADING ONLY.**

UNLOADING - FRONT UNLOAD

1. Park forage box on level ground whenever possible during unloading. Lock tractor parking brake.
2. Connect PTO to tractor, locking securely in place. USE 540 PTO ONLY.
3. Engage PTO.
4. To engage cross conveyor INTERMITTENTLY, rotate clutch lever (A) clockwise and hold with hand pressure. If hand pressure is removed, the cross conveyor will stop.
5. To engage the cross conveyor CONTINUOUSLY, rotate clutch lever (A) clockwise until it locks in the engaged position. Cross conveyor speed is controlled by tractor RPM only.

6. Quickly engaging/disengaging beaters (lever B) will allow beaters to clear material a little at a time to avoid exceeding blower capacity.
7. When beaters are clear of material, move control lever (B) to apron speed positions. Variable speed drive offers you a number of unloading speeds to choose from. With experience and depending on the type of forage, you will be able to select a speed which will match your blower capacity. Unloading speed may also be varied by increasing or decreasing engine speed of tractor.

UNLOADING (Continued)

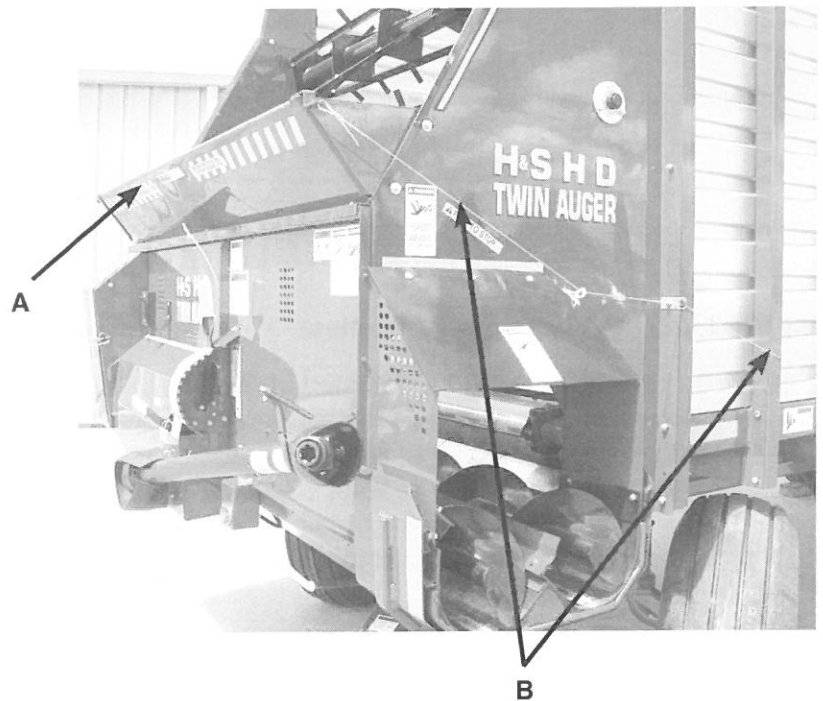
8. If it is necessary to trip the stop mechanism and disengage forage wagon drive before the wagon is empty, restart unloading by engaging clutch lever (A). (Shown on Page 10)
9. Clean out position is for cleaning out forage box at the end of load.
10. When forage box is empty, return control lever (B) to beater disengage position **while PTO is still running**. (Shown on Page 10)
11. Move control lever (A) to disengage position. (Shown on Page 10)
12. Disconnect PTO and place in convenient holder for field and road use.

EMERGENCY STOP

In case of an emergency, pushing emergency stop panel or pulling the safety cable will stop cross conveyor, beaters, and main aprons. PTO will continue to rotate. Trip emergency stop occasionally to insure proper function.

A. Emergency Stop Panel

B. Emergency Stop Cable



WARNING

WHEN OPERATING FORAGE BOX AS A REAR UNLOAD, OPERATOR SHOULD REMAIN IN TRACTOR SEAT AND KEEP ALL OTHERS WELL CLEAR.

EMERGENCY STOP DOES NOT STOP FORAGE BOX WHEN BEING OPERATED AS A REAR UNLOAD.



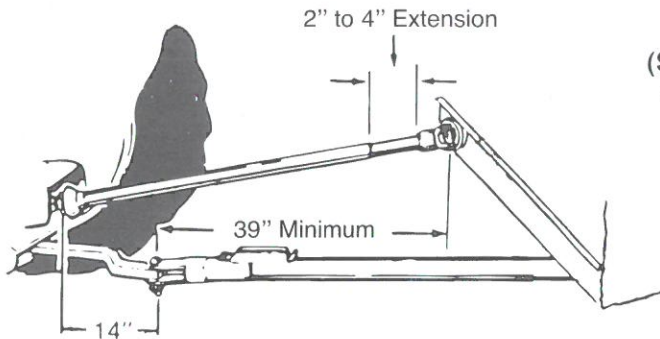
WARNING: Some photographs used in the following pages show guards or shields removed for clarification. **NEVER** operate machine until these guards or shields are in proper operating position.

BEFORE OPERATION

Check entire unit carefully before first operation. Tighten bolts, set screws, and chains which might have come loose in handling. Lubricate as explained in the lubrication guide. Run entire feeding mechanism and unloading mechanism for several minutes. This will serve as a break-in and as a check that all parts are assembled and lubricated properly. Successful operation will be achieved by periodic adjustments and experience of the operator. Make sure to read and understand the main feeder apron adjustments.

Hitch To PTO Length – Tractor Drive Only

Maintain correct distance between tractor drawbar hitch and tractor PTO and tractor drawbar hitch and the universal joint at front of unit. This is necessary to prevent overextending the universal joint shaft.



(SHIELDS REMOVED TO CLARIFY DRAWING)

IMPORTANT! DO NOT operate unless 2" minimum extension is maintained.

The tractor drawbar should be adjusted in relation to the tractor PTO shaft as follows:

1. Hitch point of drawbar 14 inches behind tractor PTO shaft.
2. Hitch point of drawbar at least 8 inches, but not more than 14 inches below PTO shaft.
3. Hitch point of drawbar at least 13 inches, but not more than 22 inches above ground level.
4. When unloading, keep hitch point of drawbar - PTO shaft - in a straight line to forage box - having PTO at an angle will result in a pounding noise and damage to U joints and the safety clutch.

! DANGER

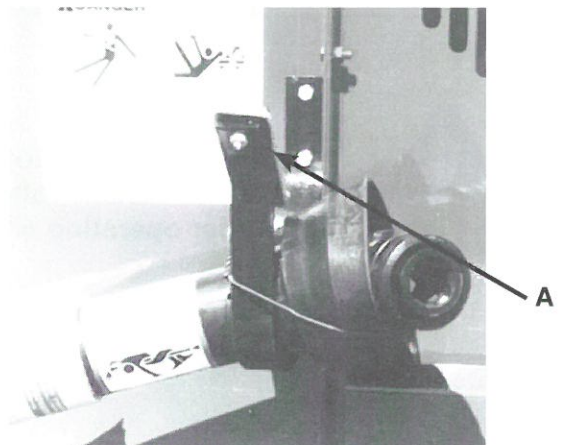


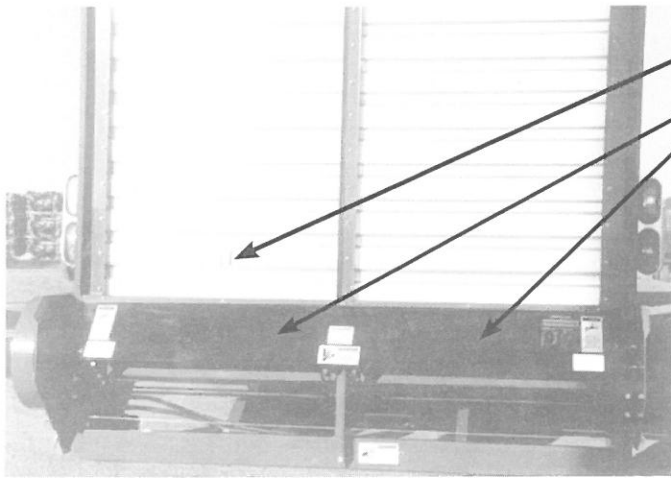
**ROTATING DRIVELINE
CONTACT CAN CAUSE DEATH
KEEP AWAY!**

DO NOT OPERATE WITHOUT-

- ALL DRIVELINE, TRACTOR AND EQUIPMENT SHIELDS IN PLACE.
- DRIVELINES SECURELY ATTACHED AT BOTH ENDS.
- DRIVELINE SHIELDS THAT TURN FREELY ON DRIVELINE.

The Power Take Off Shaft from tractor to box should not be connected for road travel or field operation. Damage may result to the Safety Clutch and PTO Shaft. A convenient hanger is provided to hold PTO Shaft during the time it is not being used to unload. (See item A)





Mounting Socket for SMV Emblem (A)

Red Reflector (B)

WHEN TRANSPORTING ON THE HIGHWAY OR ROADS, PLACE SMV SIGN IN SOCKET PROVIDED AND REGULARLY CLEAN THE REFLECTIVE TAPE AT THE REAR OF THE FORAGE BOX.

NOTE: Obey all state and local laws, concerning towed equipment, on public roads.

For light information (See Page 25)

MAIN FEEDER APRON ADJUSTMENT

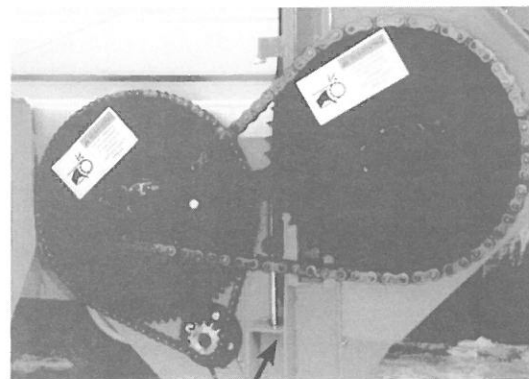
! WARNING



DO NOT CLEAN OR WORK ON THIS MACHINE WITHOUT FIRST DISENGAGING POWER AND SHUTTING OFF TRACTOR ENGINE

Four main feeder apron adjustment bolts are located at the rear of the forage box. Two are located at the center of the box and are accessible from below the frame. Left hand tightener bolt is located in panel behind drive shield at left hand corner of box. Right hand tightener and bolt is located in panel at right rear of corner of box.

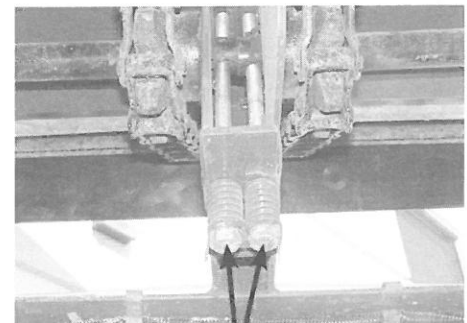
All apron chains must be taken up evenly before you use the forage box. Check again after the first few loads. The Main Feeder Aprons should be at proper tension at all times. Tighten the full threaded bolts (A) to adjust aprons. Aprons are properly adjusted when two Cross Slats, or about three feet of chain lift off the Chain Return Slides from the rear of the box. When proper adjustment is reached, lock two center bolts by bending ends of locking tab against flat side of bolt head. Outside tightener bolts are locked with lock nut tightened against idler shaft. Maintain this tension when operating the box.



Left Side Apron Tightener Bolt

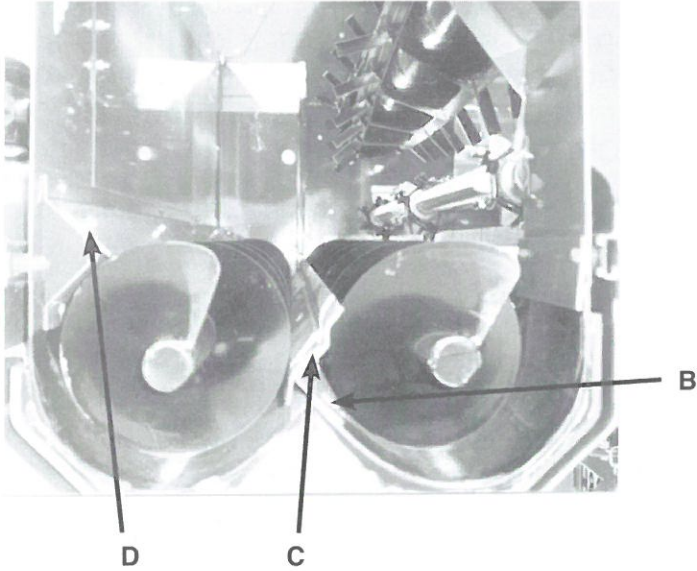


Right Side Apron Tightener Bolt



Center 2 Tightener Bolts

CROSS CONVEYOR

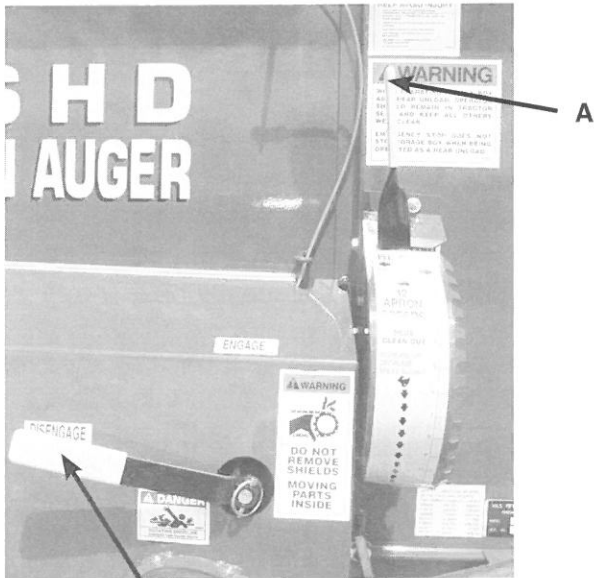


ADJUSTMENT

Proper tension should be maintained on the auger wipers and hold downs when operating forage box. To adjust wipers and hold downs, start with rear auger first. Loosen bolts (B) holding front wiper on rear auger, and slide wiper against flighting so end of auger can only be raised slightly. Retighten bolts. Loosen (C) and slide hold down tight against auger flighting. Retighten bolts. To adjust front auger wiper, loosen bolts (D) and slide wiper against flighting of auger so end of auger can only be raised slightly. Retighten bolts. Check adjustment of wipers and hold downs periodically.

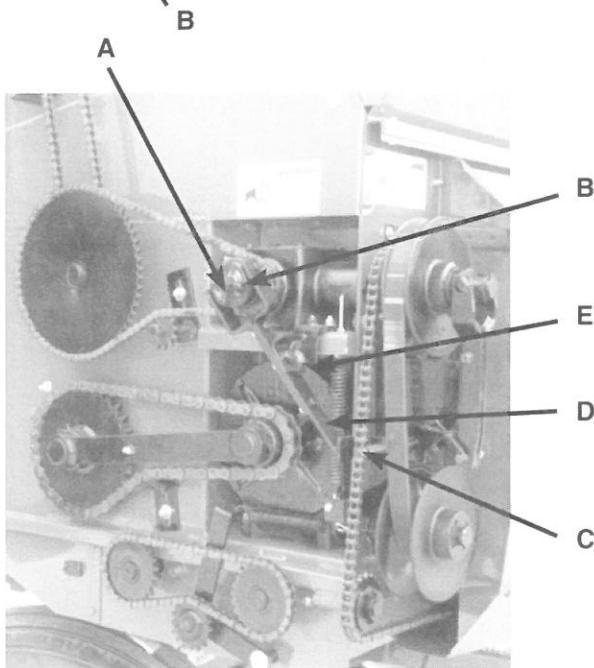


Shown here is the plastic guard which protects the operator from accidentally being exposed to the bottom beater at the discharge opening during operation of forage box. Keep this guard in proper position at all times when operating forage box.



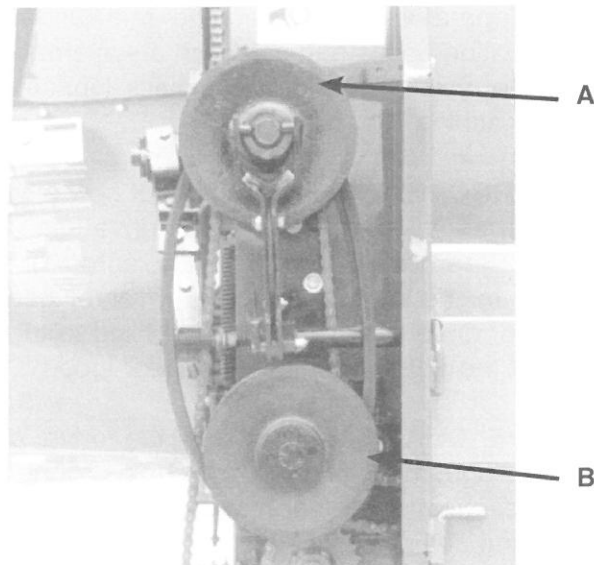
BEATER ENGAGE, APRON SPEED CONTROL LEVER

This single lever (A) controls both beater engage/disengage and the speed of the main feeder aprons. **CAUTION: DO NOT ENGAGE BEATERS OR MAIN APRONS WHEN CROSS CONVEYOR IS FULL OF MATERIAL OR DAMAGE TO FORAGE BOX WILL RESULT.** Prior to engaging beaters and main aprons, intermittently rotate emergency stop lever (B) to the engage position to clear cross conveyor of all material. When beater control lever is engaged, the beaters and main aprons will start at the same time. **AFTER UNLOADING, ALWAYS RETURN THE CONTROL LEVER TO THE NEUTRAL POSITION WITH PTO RUNNING.**



BEATER CLUTCH ADJUSTMENT

Check beater clutch periodically to insure beaters are being completely engaged or disengaged. Beater engage/disengage clutch is properly adjusted when there is 1/8 inch of clearance between clutch jaw (A) and engaging pin (B), when control lever is in the disengage position. Basic adjustment can be made by positioning adjusting nut (C) 2-7/8" from end of control rod. Place control arm (D) tight against nut. Adjust mounting bracket (E) in slotted holes on unit until 1/8" clearance is reached. Fine adjustment is made by adjusting nut (C) on control rod.



VARIABLE SPEED DRIVE BELT

After extended use of forage box, it may become necessary to adjust or replace variable speed drive belt.

REPLACEMENT

If it becomes necessary to replace the variable speed drive belt, follow the steps listed below to remove worn belt:

1. Place control lever in beater disengage position.
2. Open upper sheaves (A) so belt rests on drive pins.
3. Remove belt from lower sheaves (B) first and then upper sheaves.

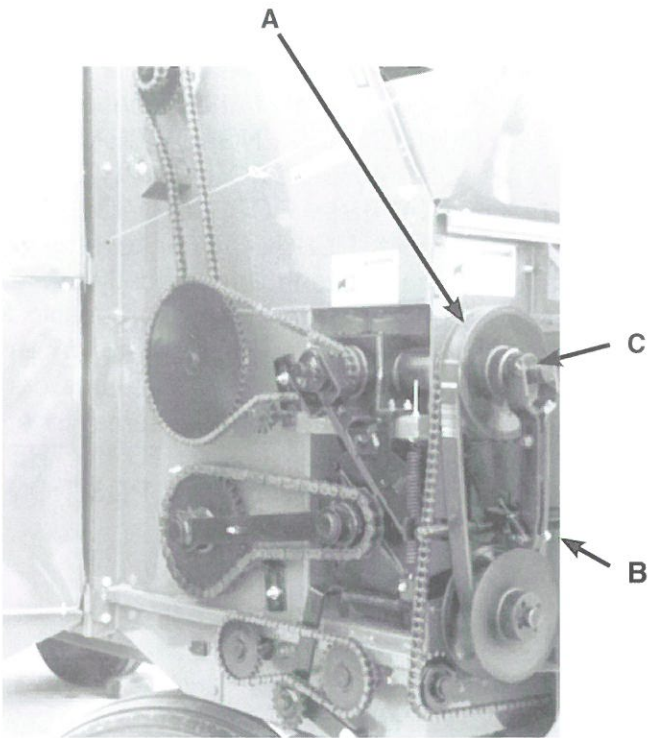
Reverse the above steps when installing new belt.

VARIABLE SPEED BELT ADJUSTMENT

ADJUSTMENT

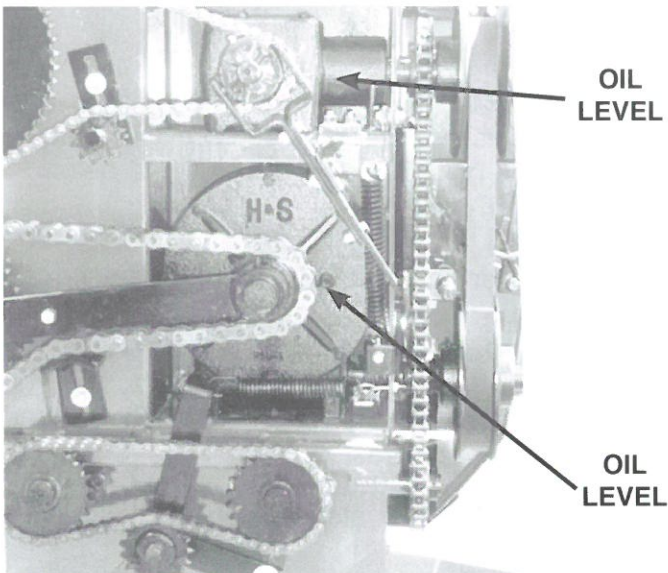
You should rarely have to adjust the variable speed drive belt. If, however, it becomes necessary to adjust the belt, follow the steps listed below:

1. Remove belt as previously instructed.
2. Move control lever to the highest apron speed position.
3. Check upper sheaves (A), if base of sheaves are not tight together, it is necessary to adjust.
4. Remove bolt from control rod (B).
5. Slide sheaves tight together, being sure control yoke (C) is tight against thrust bearing and sheaves.
6. Adjust control rod (B) so hole in control yoke and rod align, then one additional turn.
7. Replace bolt. Allow sufficient play when tightening, so control rod pivots.
8. Place control lever in beater disengage position and replace belt.



⚠ WARNING	
	DO NOT CLEAN OR WORK ON THIS MACHINE WITHOUT FIRST DISENGAGING POWER AND SHUTTING OFF TRACTOR ENGINE.

LUBRICATION GUIDE



The operator should become familiar with all lubrication points and establish a systematic routine to insure complete and quick lubrication of the machine.

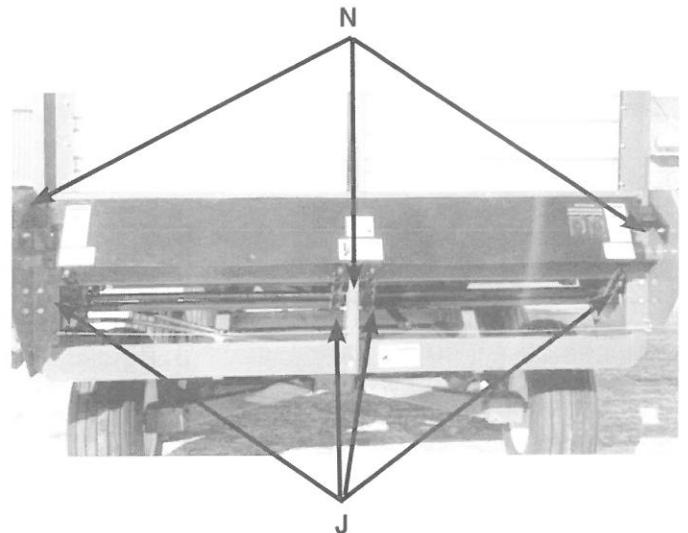
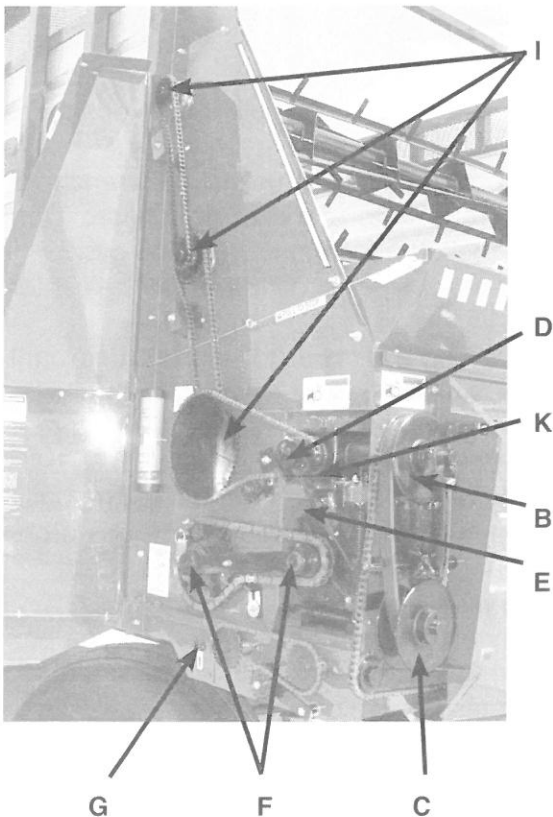
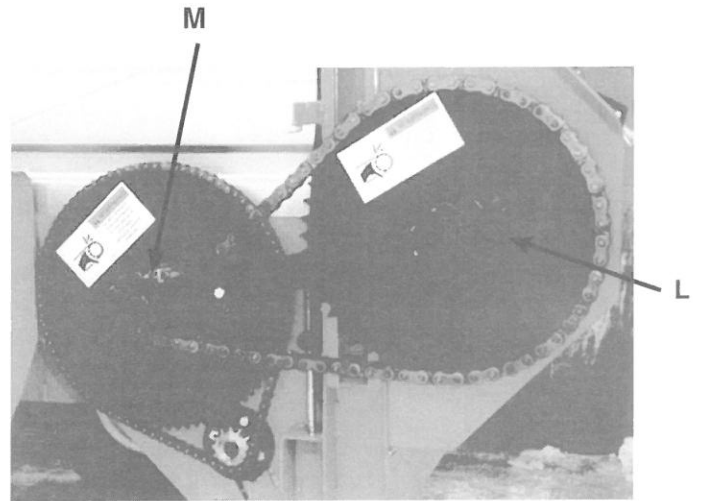
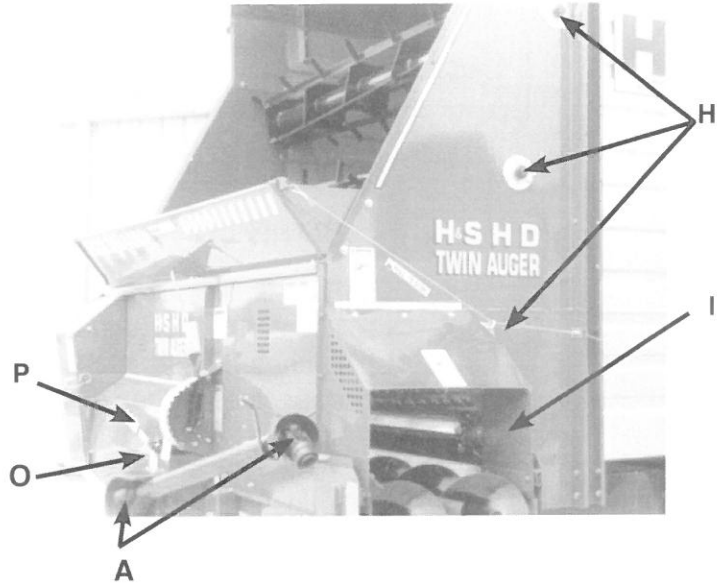
GEARBOXES – Before using your new machine, check the oil in the main apron drive and beater drive gearbox. Keep the main apron gearbox filled to the oil level plug in cover of gearbox. Beater drive gearbox should be filled to the center of the shafts. Use 80W-90 gear lube.

DRIVE CHAINS – Lubricate the drive chains with a light machine oil. Keep chains aligned with sprockets, this will lengthen the life of the sprockets and chain. Lubricate chains often.

LUBRICATION GUIDE *(Continued)*

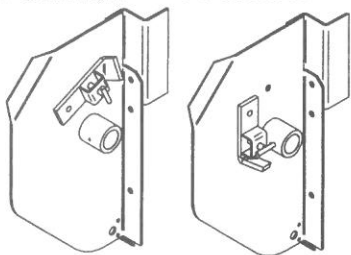
There are 34 grease fittings on your new H&S H D 7+4 Twin Auger Industrial Front and Rear forage box. Grease daily during normal use and before and after storage. Use a good grade of high quality grease.

- A. (2) one at each end of PTO at U-joint
- B. (1) one on variable drive outer upper sheave
- C. (1) one on variable drive inner lower sheave
- D. (1) one on beater drive clutch
- E. (1) one on sprocket type chain tightener - beater drive chain
- F. (2) one at each end of brace - gearbox to main apron drive shaft.
- G. (2) remote fittings for right hand and center main apron drive shaft bushings
- H. (6) beater bearings -one at each end of each beater (sealed bearings – DO NOT over grease)
- I. (1) one on left hand main apron drive shaft bushing
- J. (8) one on each main apron rear idler sprocket
- K. (1) one on beater engage bronze yoke
- L. (1) one on drive shaft end of brace for rear main apron drive shaft
- M. (1) one on gear reduction sprocket at rear of forage box
- N. (3) one on left, center and right hand rear drive shaft brackets
- O. (1) one on cross conveyor, drive belt tightener (under shield)
- P. (1) one on cross conveyor clutch control handle (under shield)



LOCKED
POSITION

UNLOCKED
POSITION



REAR DOOR LOCKS

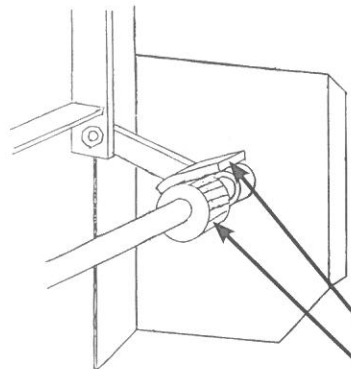
Located on the inside of the left and right hand rear drive shaft brackets are the rear door locks. These locks should be locked up against rear door frame when forage box is being unloaded toward the front. (LOCK BEFORE LOADING). Door locks must be unlocked (down position) when forage box is being unloaded toward the rear. (UNLOCK BEFORE LOADING).

FAILURE TO UNLOCK REAR DOOR LOCKS WHEN BOX IS BEING UNLOADED TO THE REAR WILL RESULT IN SEVERE DAMAGE TO THE FORAGE BOX.

DOOR LOCK

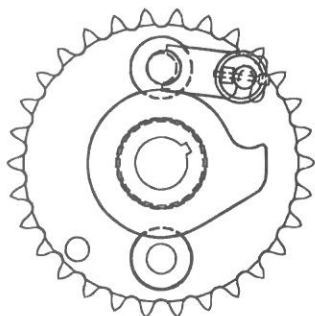
REAR DOOR LATCHES

Located at the bottom left and right hand side of the rear door are the door latches. These latches lock against knurled gears on rear drive shaft to hold door closed when operating forage box as a rear unload. When tractor hydraulics are activated and rear drive shaft turns, knurled gears flip latches open to allow rear door to swing free. Upon completion of unloading check rear door to insure that door latches are securely in place for next load.



DOOR LATCH
KNURLED GEAR

INSERT PIN UNTIL FLUSH.
TURN CLOCKWISE UNTIL LOCKED.
INSERT QUICK PIN TO
LOCK IN POSITION.



PIN MUST BE IN END OF
DESIRED UNLOADING ONLY.

FIELD OPERATION OF FRONT / REAR UNLOAD FORAGE BOX

Read and understand operator's manual before placing unit into operation. Check entire unit carefully before operating.

SET-UP

To operate this forage box as a **rear unload**, the following steps must be followed:

1. Remove drive pin from front drive sprocket using pin wrench as shown. Re-insert drive pin into rear drive sprocket until flush. Turn clockwise until locked. Properly locked pin cannot be pulled out.
2. Adjust rear chain tightener so there is slight deflection at the center of chain.
3. Unlock rear door locks located on the inside of the left and right hand rear drive shaft brackets. **CAUTION:** Rear door locks should be locked in position only when using front unload. While operating rear unload, rear door locks **MUST** remain unlocked. (See Above).
4. Attach hydraulic hoses to the couplers on the front unloading unit.
5. Make sure all adjustments have been made and machine is properly lubricated per operator's manual prior to operation.
6. Replace and properly secure all safety shields.
7. Prior to filling forage box, connect hydraulic hoses from forage box to the tractor. Operate rear unload to insure rear door is opening properly and drive mechanism operates properly.

! DANGER



STAY CLEAR OF BEATER
AND/OR CROSS CONVEYOR
IF POWER SOURCE OR
PTO IS RUNNING
FAILURE TO HEED THIS
WARNING MAY RESULT IN
PERSONAL INJURY OR DEATH

KEEP CLOTHING, YOURSELF
AND OTHERS WELL CLEAR.

! WARNING

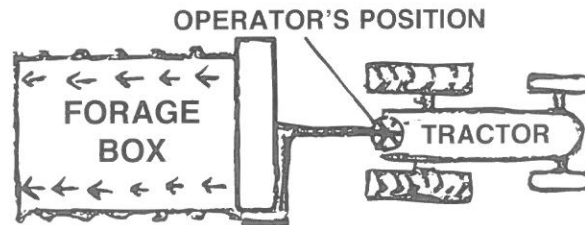
WHEN OPERATING FORAGE BOX AS A REAR UNLOAD, OPERATOR SHOULD REMAIN IN TRACTOR SEAT AND KEEP ALL OTHERS WELL CLEAR.

EMERGENCY STOP DOES NOT STOP FORAGE BOX WHEN BEING OPERATED AS A REAR UNLOAD.

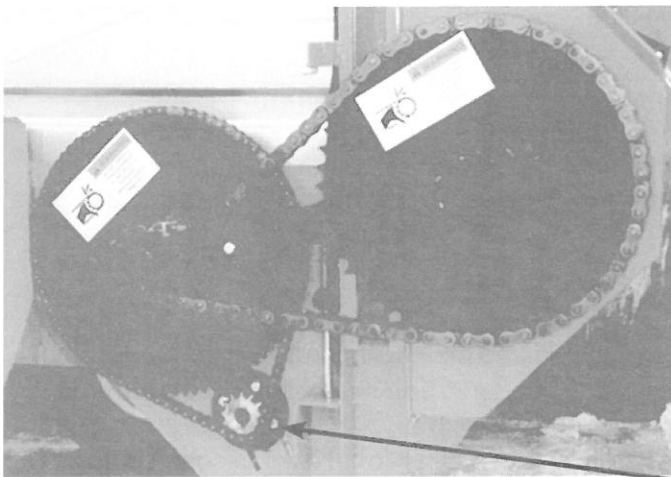
1494Q

BASIC OPERATION

1. Park forage box on level ground whenever possible during unloading.
2. Connect hydraulic hoses from forage box to the tractor.
3. With operator in the tractor seat and all others well clear of forage box, engage tractor hydraulics. **NOTE:** Rear unload operates in only one direction. If the tractor hydraulic system stalls, reverse the lever on the tractor or switch the hydraulic hoses at the port on the tractor.



4. During unloading, move the forage box forward to allow material to fall way from rear of box.
5. When box is empty, disengage tractor hydraulics, disconnect hoses from tractor, and securely wrap hoses on convenient holder on the front unloading of unit.
6. Check rear door to make sure it is securely latched. **CAUTION:** Rear door locks must be in unlocked position (see operator's manual page 18) when set up as rear model.



ADJUSTMENT

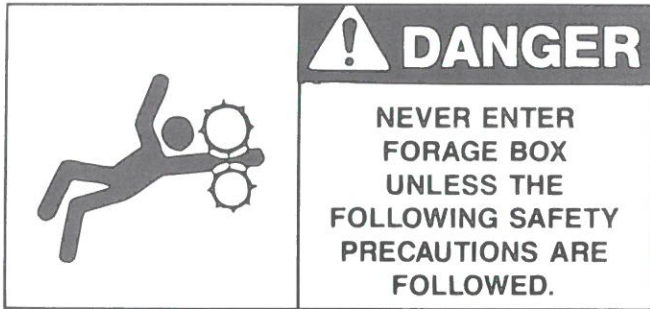
A roller type chain tightener is provided to adjust tension on roller chain between drive sprocket and main apron drive shaft. Chain is properly adjusted when there is slight deflection at the center of the chain.

TIGHTENER

The roller chain between hydraulic motor and large reduction sprocket is adjusted by loosening the four bolts holding motor. Slide motor downward in slots in panel until chain is tight. Retighten four bolts holding motor.

MOTOR MOUNTING BOLTS

ENTERING FORAGE BOX FOR CLEAN OUT OR REPAIR



When forage box is empty, entry can be made through rear door. Use the following steps when entering forage box through rear door.

1. Shut off tractor.
2. Disconnect PTO and/or hydraulics from tractor and place in appropriate hanger.
3. Securely block rear door open to prevent accidental closure or entrapment.
4. Use a small ladder or similar climbing device to enter the rear of forage box.

When forage box is not empty use the following procedures:

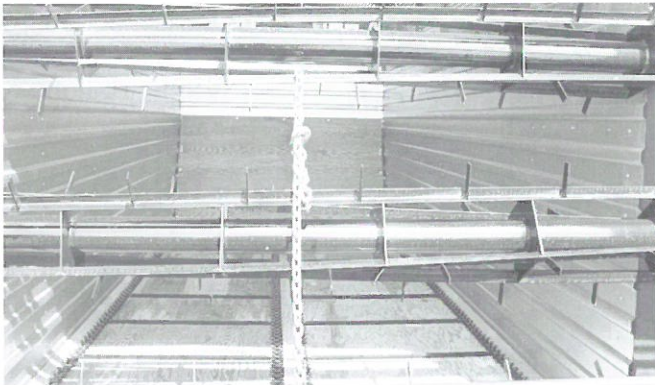
Use the following steps when entering forage box when NOT planning to run cross conveyor.

1. Shut off tractor.
2. Disconnect PTO from tractor and place in PTO hanger.
Disengage tractor hydraulics and disconnect quick couplers at tractor.
3. Place control lever in beater engage position. This will prevent beaters from turning while climbing over them.
4. **USE EXTREME CAUTION WHEN CLIMBING OVER BEATERS AS TINES ON BEATERS MAY CAUSE SEVERE INJURY.**



If you plan to manually unload forage box utilizing cross conveyor, the following two-man procedure must be followed. NEVER ATTEMPT THIS PROCEDURE ALONE. PERSON OUTSIDE OF FORAGE BOX OPERATING CONTROLS MUST NOT LEAVE CONTROLS.

1. Place control lever in beater disengage position.
2. Disengage tractor PTO and shut off tractor.
Disengage tractor hydraulics and shut off tractor.
3. Remove variable speed drive belt. This will prevent main aprons from moving.
4. Remove connector link from beater drive roller chain and remove chain from sprockets.
CAUTION: BEATERS ARE NOW FREE TO ROTATE.
5. Using a short piece of chain with hooks, secure top beater to center beater as illustrated below.



Wrap chain around bottom bar of third beater and top bar of second beater. Secure chain together as tight as possible to eliminate beaters from rotating in either direction. Keep excess chain out of cross conveyor chamber. **NOTE:** Hook chain properly and securely to prevent unhooking during this procedure.

6. Using extreme caution, first person may now climb over beaters.
7. When first person is clear of beaters, second person may start tractor and engage PTO to operate cross conveyor.
8. Before first person attempts to leave forage box, second person must disengage tractor PTO and shut off tractor.
9. When forage box is clear of people, remove safety chain from beaters, reinstall drive belt and beater drive chain. Adjust tightener on roller chain.

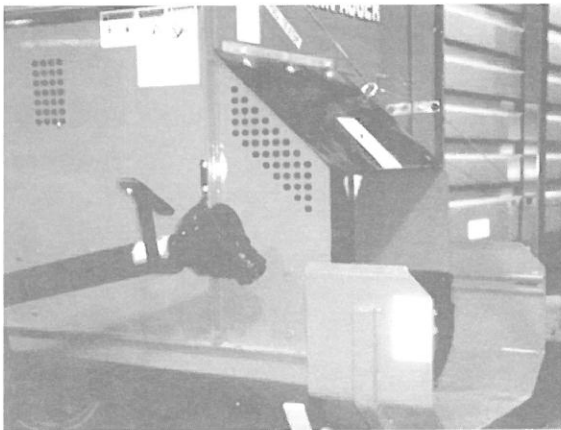
PTO ASSEMBLY

! DANGER	
	ROTATING DRIVELINE CONTACT CAN CAUSE DEATH KEEP AWAY!
	DO NOT OPERATE WITHOUT—
	<ul style="list-style-type: none">• ALL DRIVELINE, TRACTOR AND EQUIPMENT SHIELDS IN PLACE.• DRIVELINES SECURELY ATTACHED AT BOTH ENDS.• DRIVELINE SHIELDS THAT TURN FREELY ON DRIVELINE.

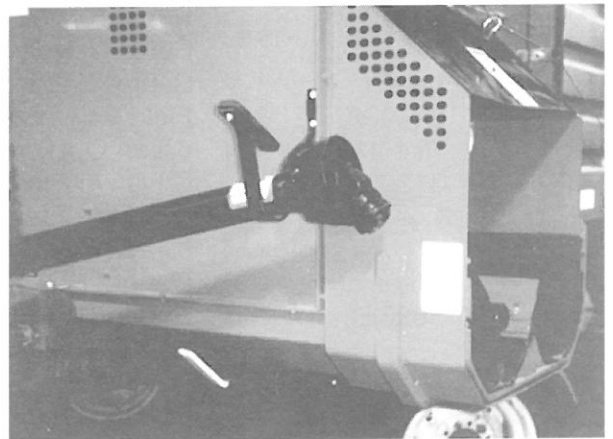
Care must be taken to keep male and female driving elements well lubricated and free sliding. The shield surfaces must be kept dry, as dirt accumulation on them will quickly cause these units to bind and not rotate. If, at any time the shields do not turn freely, they should be checked to determine the cause, and repaired or cleaned. **DO NOT STEP OVER PTO SHAFT. STAY CLEAR OF ROTATING PTO AT ALL TIMES.**

STANDARD SLIDE OUT EXTENSION

Extension slides out for easy access to blower and slides in for road and field travel.



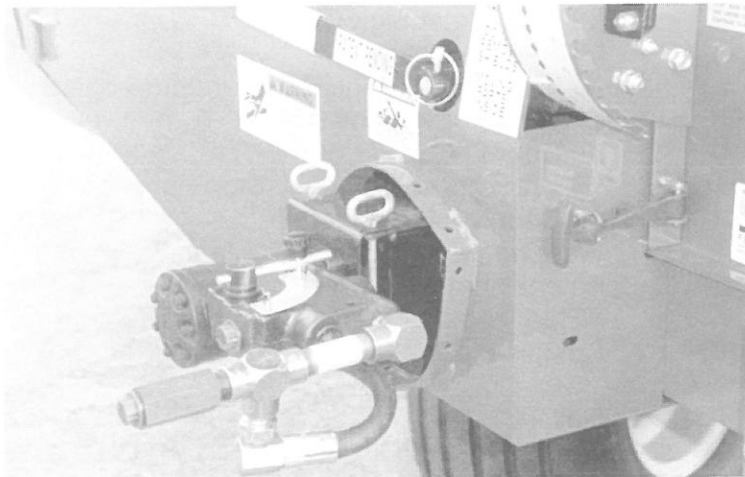
SLID OUT



SLID IN

OPTIONAL EQUIPMENT - HYDRAULIC DRIVE

Hydraulic drive unit easily mounts and dismounts from unit (See Page 46)



DECAL LOCATION

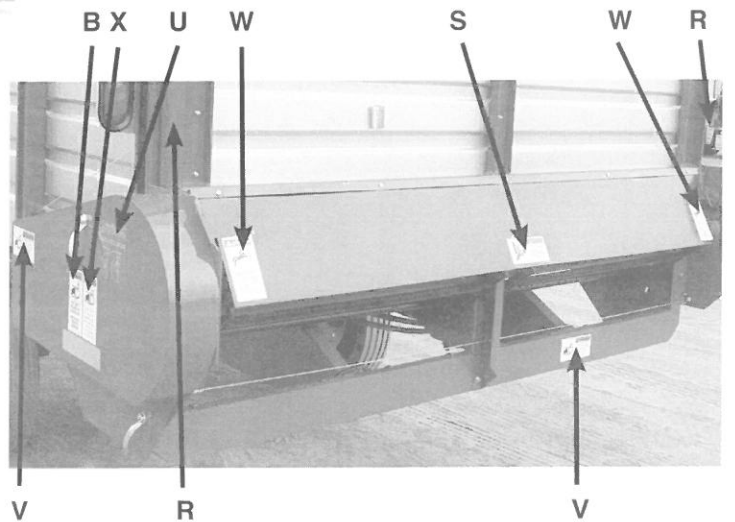
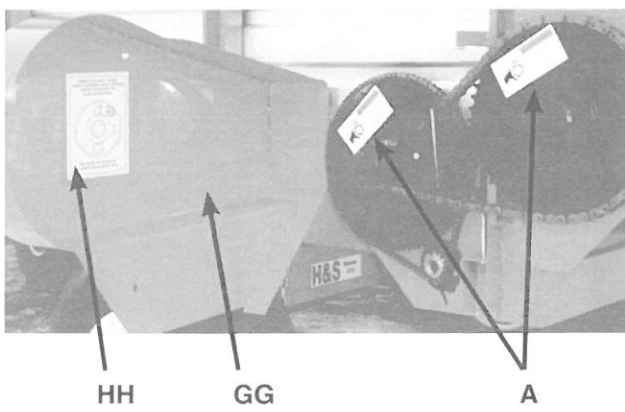
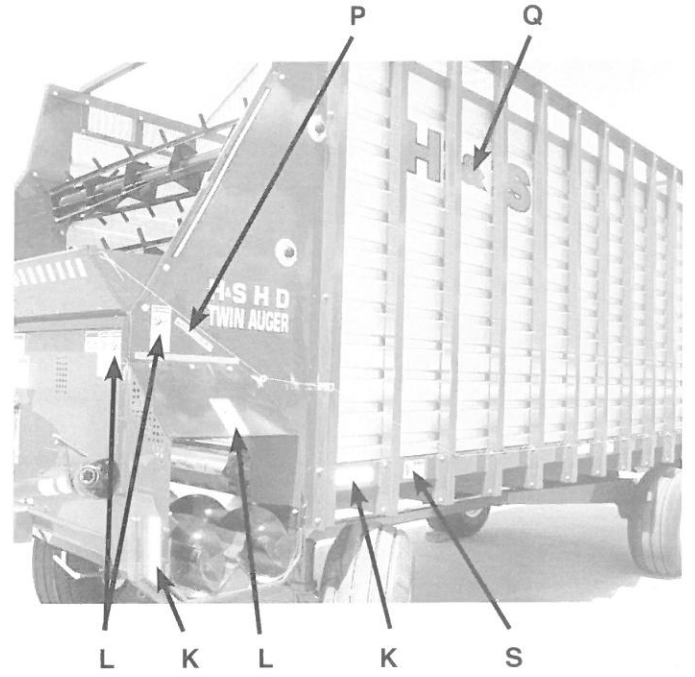
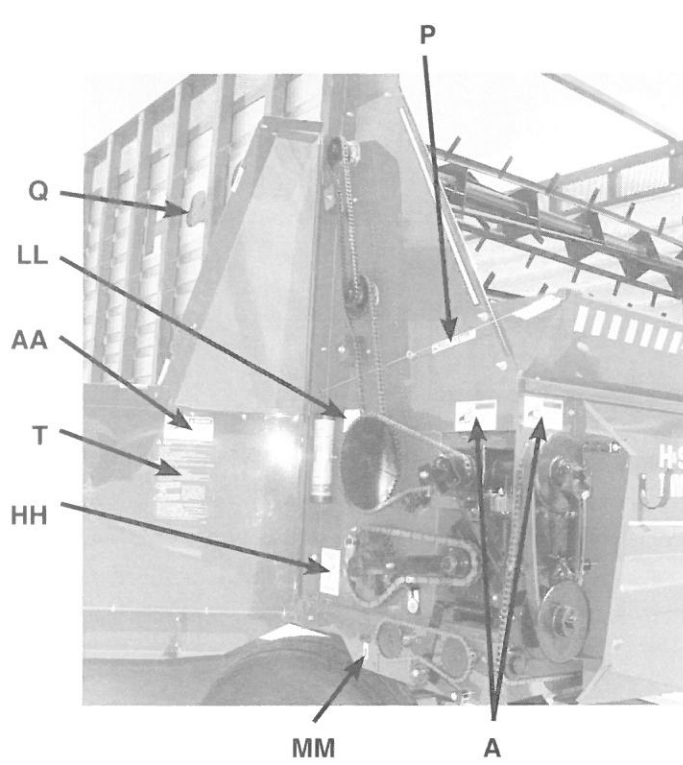
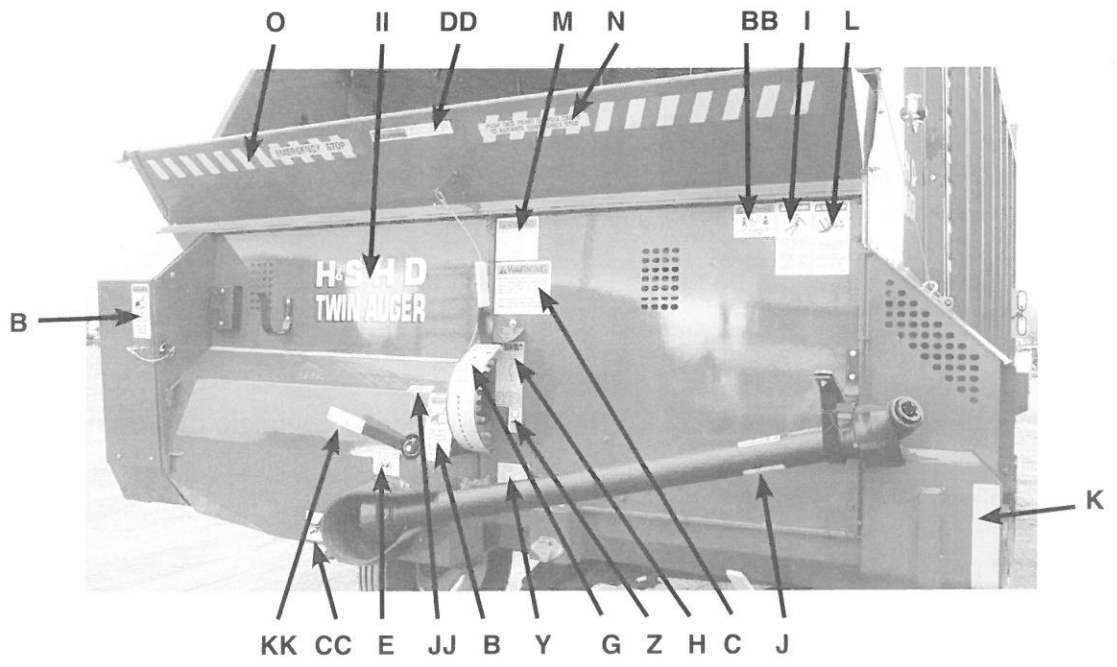
Your H&S H D 7+4 Twin Auger Industrial Front and Rear Unloading Forage Box was manufactured with operator safety in mind. Located on the forage box are various decals to aid in operation, and warn of danger or caution areas. Pay close attention to all the decals on your forage box.



DO NOT REMOVE ANY OF THESE DECALS. IF DECALS ARE LOST, DAMAGED, OR IF FORAGE BOX IS REPAINTED, REPLACE DECALS. REMEMBER: DECALS ARE FOR YOUR PROTECTION AND SAFETY.

Listed below are the decals on your H D 7+4 Twin Auger Industrial Front and Rear Unloading Forage Box. These decals may be ordered individually by part number or by ordering a complete set.

ITEM	PART NO.	DESCRIPTION
A	1494A	(5) Warning - Do Not Operate
AA	1494F	Danger - Never Enter
B	1494K	(2) Warning - Do Not Remove Shields
BB	2495	Warning - Keep Children Away
C	1494Q	Warning - Operator Position
CC	11599	Warning - Stay Clear of Hydraulic Lines
D	1494B	Warning - Do Not Remove Shields
DD	5896C	Warning - Emergency Stop Re-Set
E	5896B	Danger - Rotating Driveline
F		Serial Number
G	1-1-91	Beater Engage/Disengage
GG	22493A	Field Operation - Rear Unload
H	7+4-2191	Clean Out
HH	31300	(2) Drive Pin - Instructions
I	1494P	Danger - Stay Clear of Power Lines
II		(3) HD 7+4 Twin Auger
J	Weasler	Danger - PTO (H&S Decal 1494L)
JJ	5696E	Engage
K		Amber Reflector
KK	5696D	Disengage
L	1494H	(3) Danger - Stay Clear
LL	093366	Manual Holder
M	72203A	Warning - Help Avoid Injury
MM	093020	Grease Gun
N	104-3185	Push This Panel
O	103-3185	Emergency Stop
P	120-2177	(2) Pull to Stop
Q		(2) H&S Metal Sign (Sets)
R		(3) Red Reflector
S	1494C	(4) Warning - Moving Parts Under (5 on 18" Box)
T	7+4-3185G	Entering Forage Box
U	53102	(2) Door Locks
V	1494O	(3) Warning - Emergency Stop Function
W	1494I	(2) Danger - Keep Out
X	1494J	Warning - Do Not Work or Clean...
Y	H&S	Patent Numbers
Z		FEMA Decal
	41604TAFR	Complete Set of Decals
Paint - H&S Red		
	ZX21	Gallon
	ZX22	Quart
	ZX23	Pint



INSTRUCTIONS FOR ORDERING PARTS

All service parts should be ordered through your authorized H&S dealer. He will be able to give you faster service if you will provide him with the following.

1. Model & Serial Number - Both can be located on the front main panel - below control lever.
2. All reference to left or right apply to the machine as viewed from the rear.
3. Parts should not be ordered from illustration only. Please order by complete part number.
4. If your dealer has to order parts - give shipping instructions.

VIA truck - large pieces (please specify local truck lines)

VIA United Parcel Service (include full address)

H&S MFG. CO. INC.	
MARSHFIELD, WIS.	
MOD. NO.	<input type="text"/>
SER. NO.	<input type="text"/>
DESCR.	<input type="text"/>

PLEASE RECORD NUMBERS FOR YOUR UNIT FOR QUICK REFERENCE

ABOUT IMPROVEMENTS

H&S IS CONTINUALLY STRIVING TO IMPROVE ITS' PRODUCTS.

We must therefore, reserve the right to make improvements or changes whenever it becomes practical to do so, without incurring any obligation to make changes or additions to the equipment previously sold.

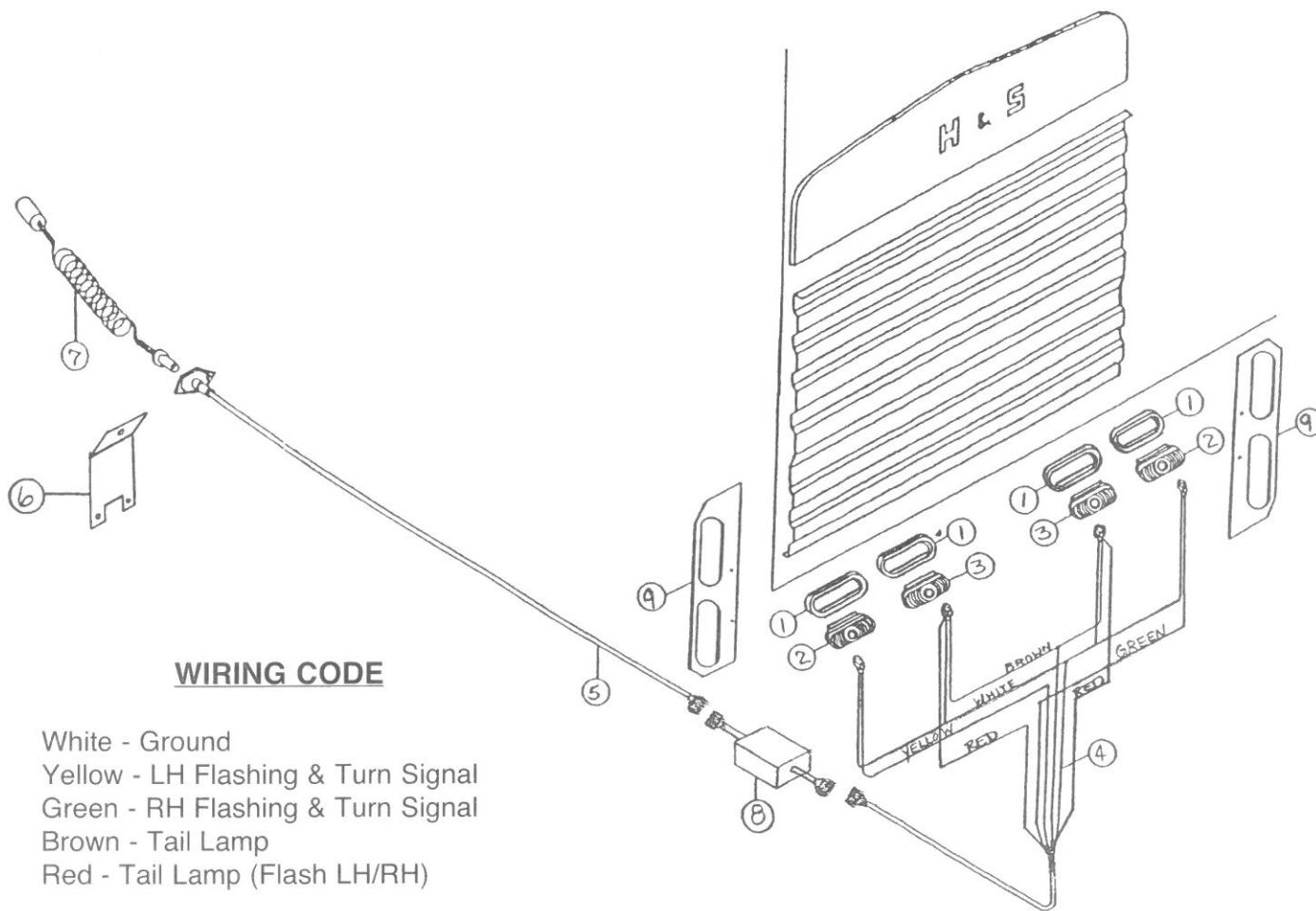


FIGURE 1
H D 7+4 TWIN AUGER INDUSTRIAL FRONT & REAR
SELF-UNLOADING FORAGE BOXES
LIGHT ASSEMBLY

ITEM	PART NO.	DESCRIPTION
1.	S308	Rubber Light Mount
2.	S309	Amber Light
3.	S310	Red Light
4.	PB232	Light Harness (6-WIRE)
5.	S443	16' Longitudinal Cord (4-WIRE)
*	S442	18' Longitudinal Cord (4-WIRE)
*	S439	20' Longitudinal Cord (4-WIRE)
6.	S346	Mounting Bracket
7.	S317	Optional Tractor Cord
8.	S441	Light Module
*	PB239	16' Complete Light Assembly Less Optional Tractor Cord
*	PB240	18' Complete Light Assembly Less Optional Tractor Cord
*	PB241	20' Complete Light Assembly Less Optional Tractor Cord
9.	PB111	Tailight Brackets

NOTE: * (Means Not Shown)

FIGURE 2

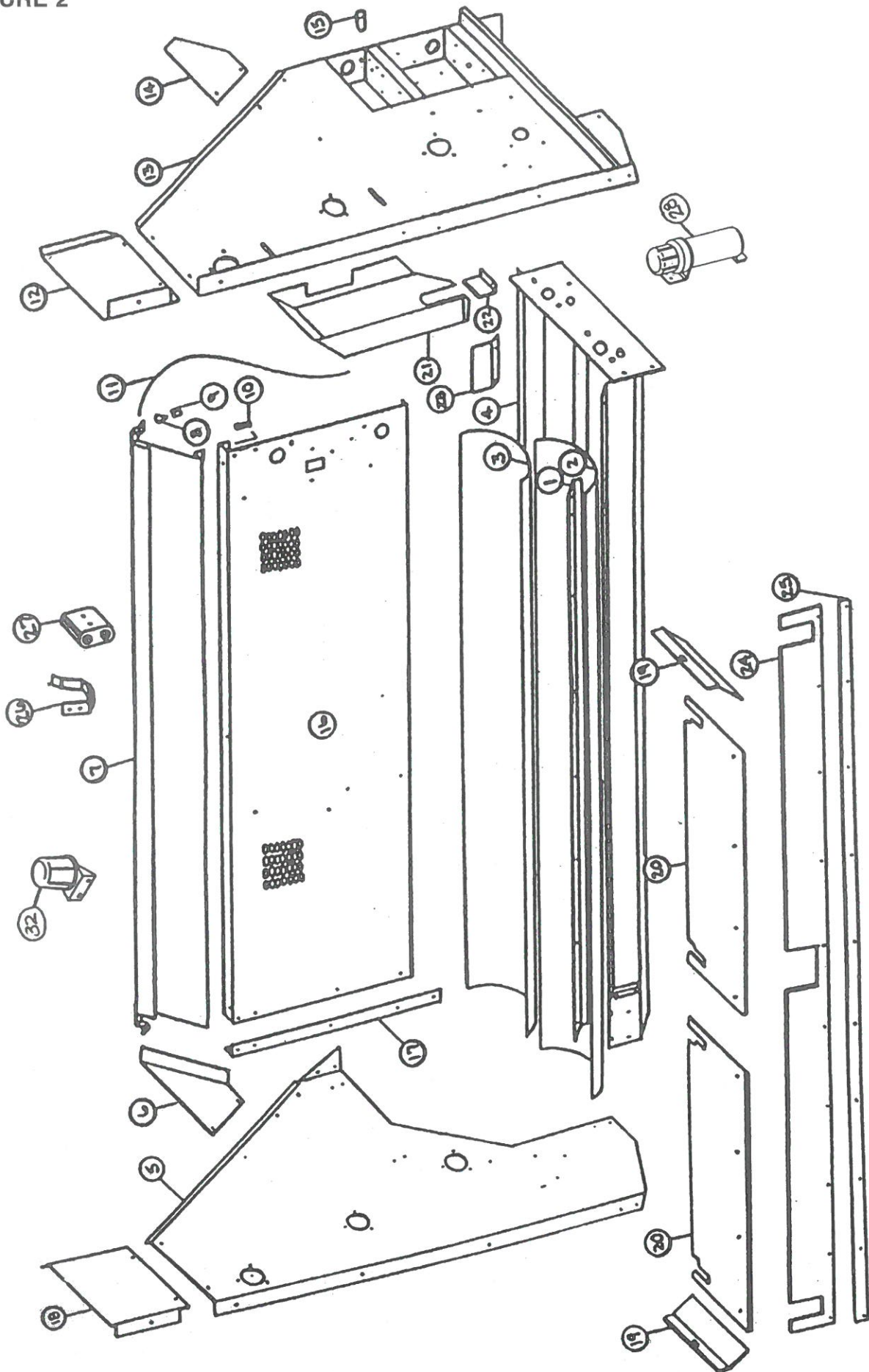
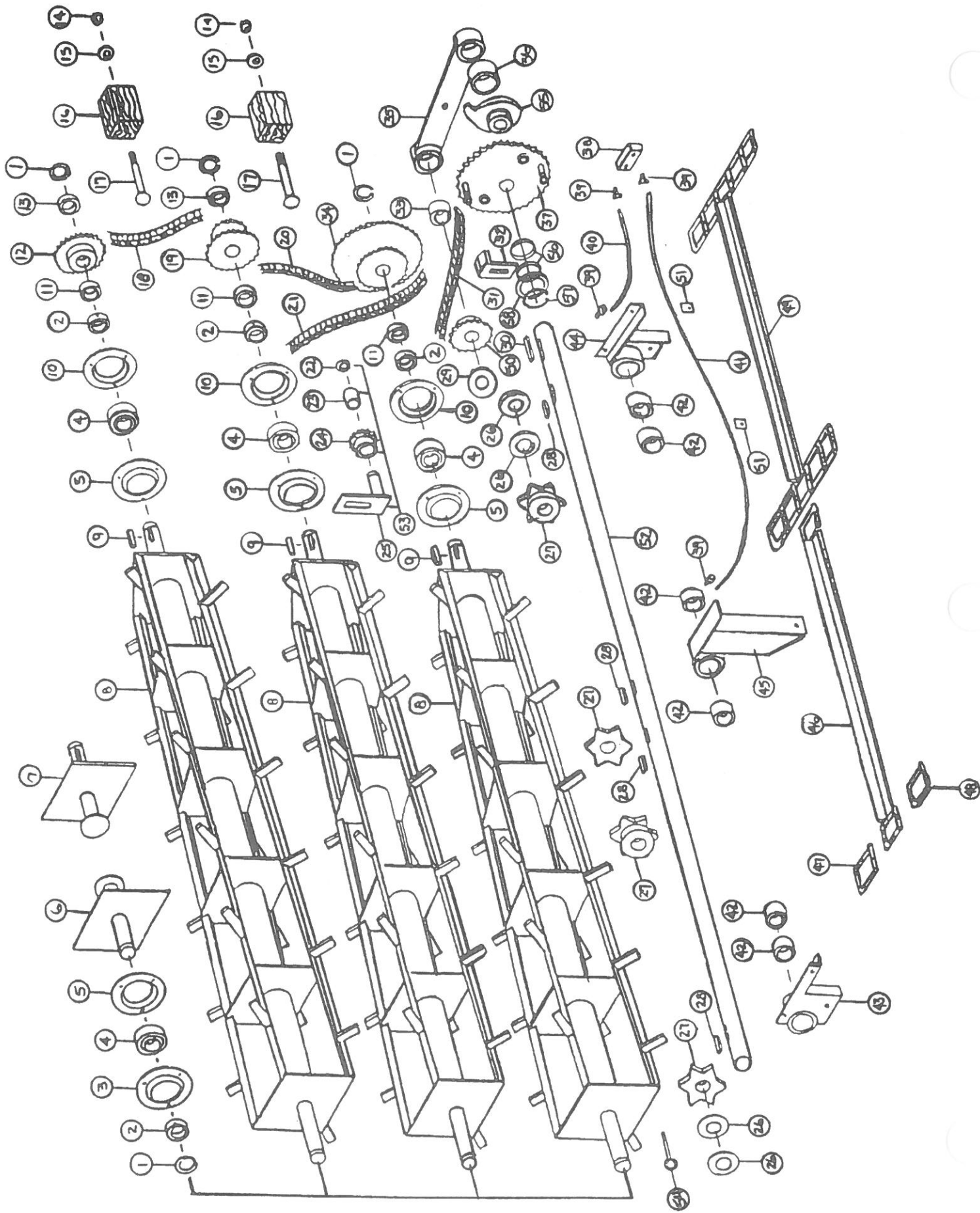


FIGURE 2
HOUSING COMPONENTS FOR UNIT

ITEM	PART NO.	DESCRIPTION
1.	ST82	Poly Hold Down and Seal Holder
2.	ST2	Poly Liner for Rear Auger
3.	ST3	Poly Liner for Front Auger
4.	ST83	Auger Housing
5.	S4	LH Side Panel
6.	S5	LH Emergency Stop Panel
7.	S370	Emergency Stop Panel
8.	ES14	Thimble (2)
9.	ES15	Cable Clamp (2)
10.	S7	Spring for Emergency Stop
11.	S8	Emergency Stop Cable
12.	S9	RH Side Panel Top
13.	ST5	RH Side Panel
14.	S11	RH Emergency Stop Panel
15.	S12	Gearbox Brace
16.	ST84	Front Main Panel
17.	ST7	LH Front Angle
18.	S3	LH Side Panel Top
19.	S20	Apron Side Spacer
20.	IFB56	Drive Shaft Panel
21.	ST66	Auger Drive Shield
22.	ST9	Auger Chain Shield
23.	ST67	Wiper End
24.	ST306	Rubber Seal
25.	S288	Rubber Seal Strap
26.	PB79	Hydraulic Hose Holder
27.	JB105	Hose Coupling Holder
28.	S522	Manual Holder
32.	CHM38	Plug Storage

FIGURE 3

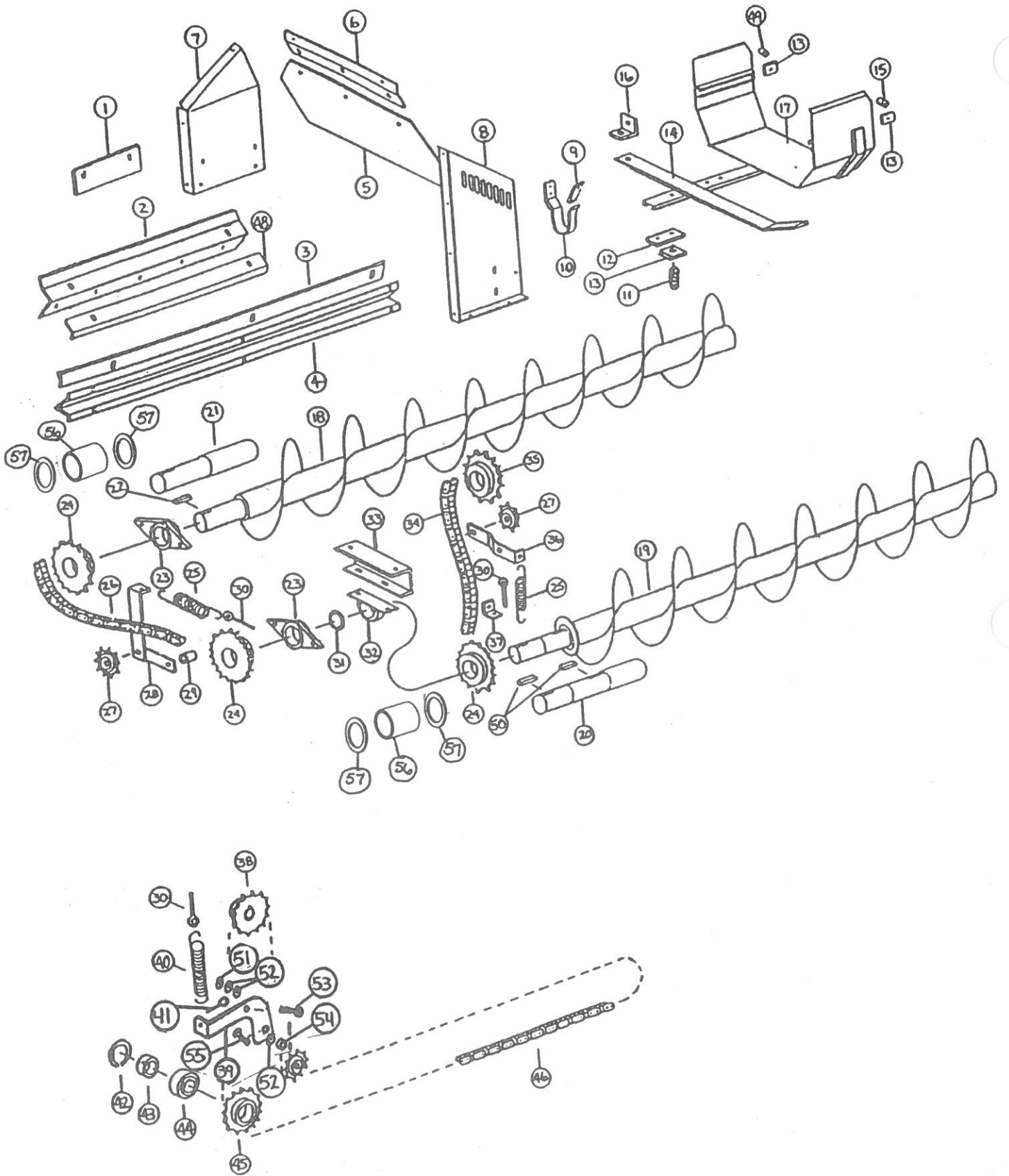


**FIGURE 3
BEATERS AND MAIN APRON DRIVE**

ITEM	PART NO.	DESCRIPTION
1.	F73	Snap Ring
2.	F16	Lock Collar
3.	F114	Bearing Flange w/Zerk
4.	F115	Bearing Greaseable Type
5.	F14	Bearing Flange
6.	S23	LH Beater Stub Shaft
7.	S24	RH Beater Stub Shaft
8.	S25	Beater
9.	G23	5/16" x 1-3/8" Square Key
10.	F114A	Bearing Flange w/Zerk 45 Degree
11.	S218	3/8" Spacer
12.	S26	3rd Beater Sprocket 20T
13.	S219	1/4" Spacer
14.	K60	Nut
15.	X67	Washer
16.	S27	Wood Chain Tightener
17.	S28	Carriage Bolt 3/8" x 3-3/4"
18.	X58	2nd to 3rd Beater Chain 89 Pitches #50
19.	S30	2nd Beater Sprocket 30T - 13T
20.	S31	1st to 2nd Beater Chain 98 Pitches #50
21.	X58	Beater Drive Chain 89 Pitches #50
22.	10R32	Snap Ring
23.	S33	Chain Tightener Bushing
24.	S34	Tightener Sprocket w/Bushing
25.	L10R35	Chain Tightener Bracket
26.	S36	Drive Shaft Spacer
27.	S37	Apron Drive Shaft Sprocket
28.	S436	3/8" x 1-1/2" Square Key
29.	S327	Poly Gearbox Washer
30.	S38	3/8" x 2-3/8" Square Key
31.	ST10	Apron Drive Chain 56 Pitches #80
32.	S40	Chain Tightener
33.	S41	Bushing
34.	S42	1st Beater Sprocket 60T-20T
35.	S43	Drive Shaft Brace
36.	S44	Bushing
37.	PB192	Apron Drive Sprocket 30T
38.	S46	Grease Line Bracket
39.	S47	Grease Line Fitting
40.	S48	Short Grease Line
41.	S49	Long Grease Line
42.	S50	Drive Shaft Bushing
43.	S51	LH Drive Shaft Bracket
44.	S52	RH Drive Shaft Bracket
45.	S53	Center Bearing Bracket
46.	S233	667H Pintle Slat with Attachment Links
47.	11S51	667H Pintle Connector Link
48.	11S50	667H Pintle Attachment Link RH or LH
49.	S324	667H Complete Pintle Apron 16'
*	S325	667H Complete Pintle Apron 18'
*	S326	667H Complete Pintle Apron 20'
50.	ST11	Worm Gear Shaft Sprocket 13T
*	S66	Slow Down Sprocket 11T
51.	S67	Grease Line Clip
52.	S68	Main Apron Drive Chain
53.	S216	Chain Tightener Assembly
54.	BFR319	"I"-Bolt 3/8" x 2-1/2"
55.	PB117	Front Clutch Dog
56.	PB135	Bushing
57.	23N227	Snap Ring
58.	PB126	Clutch Sprocket Washer

NOTE: * (Means Not Shown)

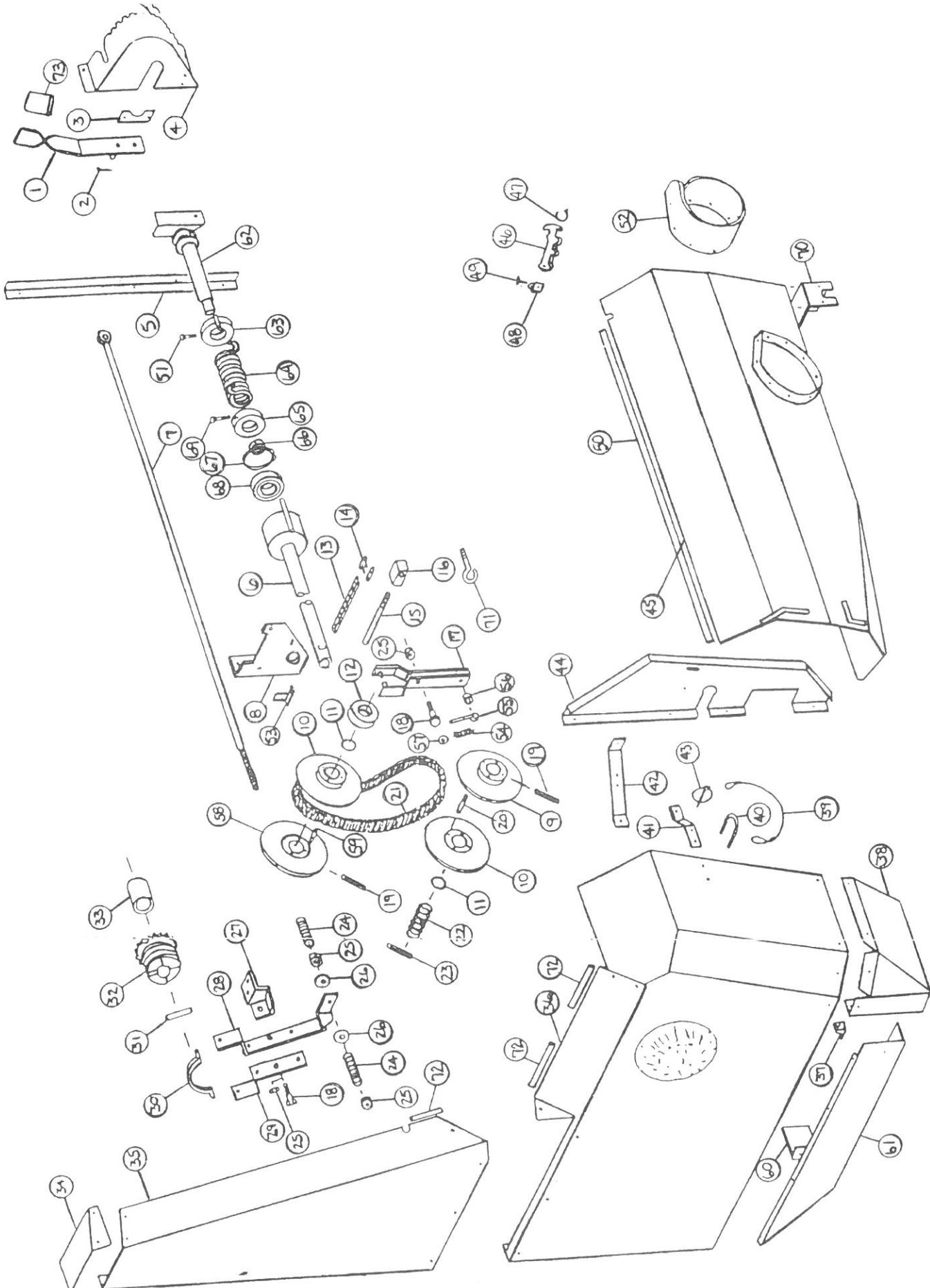
FIGURE 4



**FIGURE 4
AUGERS AND DRIVE COMPONENTS**

ITEM	PART NO.	DESCRIPTION
1.	ST68	Poly Hold Down
2.	ST69	Auger Center Wiper
3.	X83	Wiper Blade
4.	ST14	Front Wiper Blade Holder
5.	ST15	Poly Shield
6.	ST16	Poly Shield Bracket
7.	ST17	Extension Panel Rear
8.	ST18	Extension Panel Front
9.	S78	PTO Holder Rubber Tab
10.	S354	PTO Holder
11.	S7	Spring
12.	ST19	Bottom Poly Slide
13.	ST20	Poly Slide
14.	ST21	Handle for Extension
15.	ST81	Spacer
16.	ST22	Angle
17.	ST23	Extension Shell
18.	ST24	Rear Auger
19.	ST25	Front Auger
20.	ST26	Front Auger Stub Shaft
21.	ST27	Rear Auger Stub Shaft
22.	G23	5/16" x 1-3/8" Key
23.	12N29	Bearing
24.	ST28	Sprocket
25.	R27	Spring
26.	ST29	#50 Roller Chain 61 Pitch
27.	K101	Tightener Sprocket
28.	ST30	Tightener Bracket
29.	L12R22	Spacer
30.	ES10	5/16" x 3" I-Bolt
31.	F73	Snap Ring
32.	12N36	Bearing Assembly
	12N33	Bearing
	12N34	Bearing Cover
	12N35	Bearing Holder
33.	ST63	Auger Bearing Bracket
34.	X58	#50 Roller Chain 89 Pitch
35.	ST59	Sprocket 20T
36.	ST32	Tightener Bracket
37.	ST33	Angle
38.	S82	24T Sprocket
39.	S459	Tightener Bracket
40.	ST36	Spring
41.	K79	I-Bolt
42.	K92	Snap Ring
43.	4C9	Lock Collar
44.	K90	Bearing
45.	K89	Idler Sprocket 20T
46.	ST85	#50 Roller Chain 183 Pitch
48.	ST72	Center Wiper
49.	ST77	3/8" Spacer
NOT SHOWN	X60	#50 Offset Link
NOT SHOWN	X61	#50 Connector Link
50.	WM121	Square Key 5/16" x 1"
51.	A34	Washer 1/2"
52.	S468	Washer
53.	16SV126	Counter Sunk Bolt 2"
54.	R65	Spacer 3/8"
55.	S467	Counter Sunk Bolt 2-1/4"
56.	ST92	Conduit Spacer
57.	ST93	Auger Spacer Washer

FIGURE 5

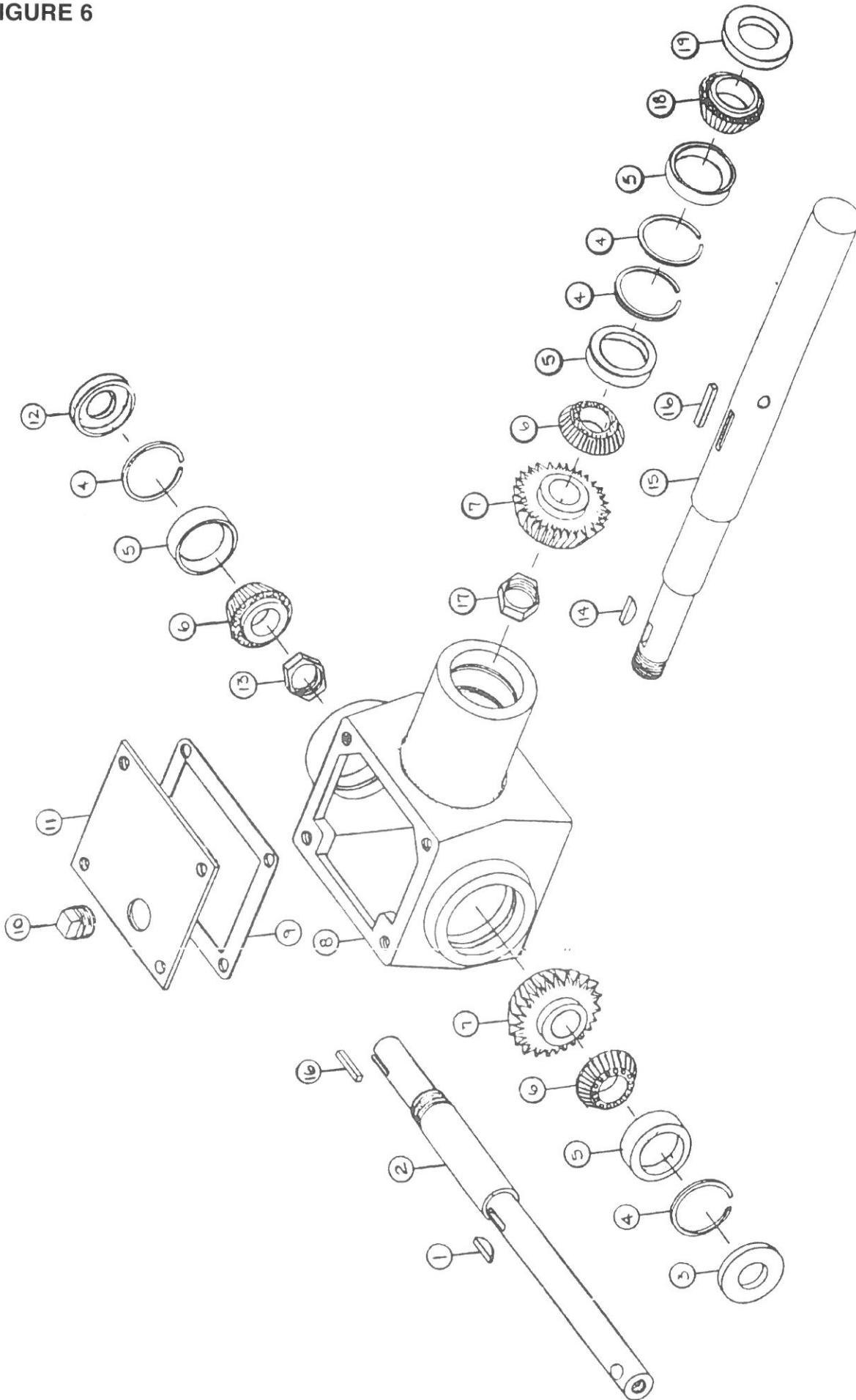


**FIGURE 5
SHIELDS - BEATER CLUTCH - BELT DRIVE**

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1.	S364	Shifter Handle	38.	ST40	Side Shield Bottom
2.	X43	Cotter Pin	39.	S122	Clip Pin Cable
3.	S91	Shifting Pipe Bracket	40.	F32	U-Bolt
4.	S360	Speed Selector Panel	41.	S123	Shield Latch Bracket
5.	S365	Front Center Angle	42.	S234	Shield Brace
6.	S366	Shifting Pipe (Apron)	43.	F56	Clip Pin
7.	S367	Shifting Rod (Beater)	44.	ST86	Front Upright Shield
8.	S96	Shifting Bracket	45.	S334	Front Shield
9.	S97	Stationary Sheave	46.	X192	Front Shield Latch (Rubber)
10.	S295	Sliding Sheave	47.	X193	Latch Catch Bracket
11.	S99	O-Ring	48.	X194	Latch Mounting Bracket
12.	S100	Thrust Bearing	49.	X195	Pin
13.	S101	#40 Chain 5 Pitch	50.	S359	Plastic Edging 38"
14.	S102	#40 Connector Link	51.	X111	Bolt 3/8" x 1" GR.5
15.	S103	Linkage Rod	52.	S131	PTO Rubber Shield
16.	S104	Adjustment Block	53.	S221	Spring Shift Bracket
17.	S105	Variable Speed Shifter	54.	S222	Shifting Spring
18.	R10	1/2" x 1-1/4" Bolt GR.5	55.	S220	Shifting Spring Rod
19.	S106	5/16" x 2-3/4" Expansion	56.	K94	Spacer
Pin			57.	T16	1/4" Flat Washer
20.	S296	Sheave Pin	58.	S97	Sheave
21.	S108	Variable Speed Belt	59.	S296	Sheave Pin
22.	S109	Spring	60.	ST45	Inside Shield
23.	S110	1/4" x 2" Expansion Pin	61.	ST39	Lower Side Shield
24.	S111	Spring	62.	S290	Shifter Pipe Handle End
25.	9S17	1/2" Lock Nut	63.	S291	Spring Pin Collar
26.	S285	Beater Clutch Washer	64.	S292	Spring
27.	S112	Beater Clutch Bracket	65.	S293	Spring Collar
28.	S113	Beater Clutch Long Arm	66.	4C9	Lock Collar
29.	S114	Beater Clutch Short Arm	67.	K92	Snap Ring
30.	ST58	Clutch Yoke	68.	K90	Bearing
31.	S115	Beater Clutch Pin	69.	17G141	Bolt 3/8" x 1-1/4" GR.5
32.	S116	Beater Clutch Sprocket	70.	S346	Light Bracket
33.	S117	Beater Clutch Bushing	71.	BFR319	I-Bolt
34.	S118	Beater Shield Top	72.	S328	Edging 3-1/2"
35.	S119	Beater Side Shield	73.	S403	Handle Grip
36.	S120	Main Side Shield	*	S368	Complete Shifter
37.	D58	Shield Angle			

NOTES: * (Means Not Shown)

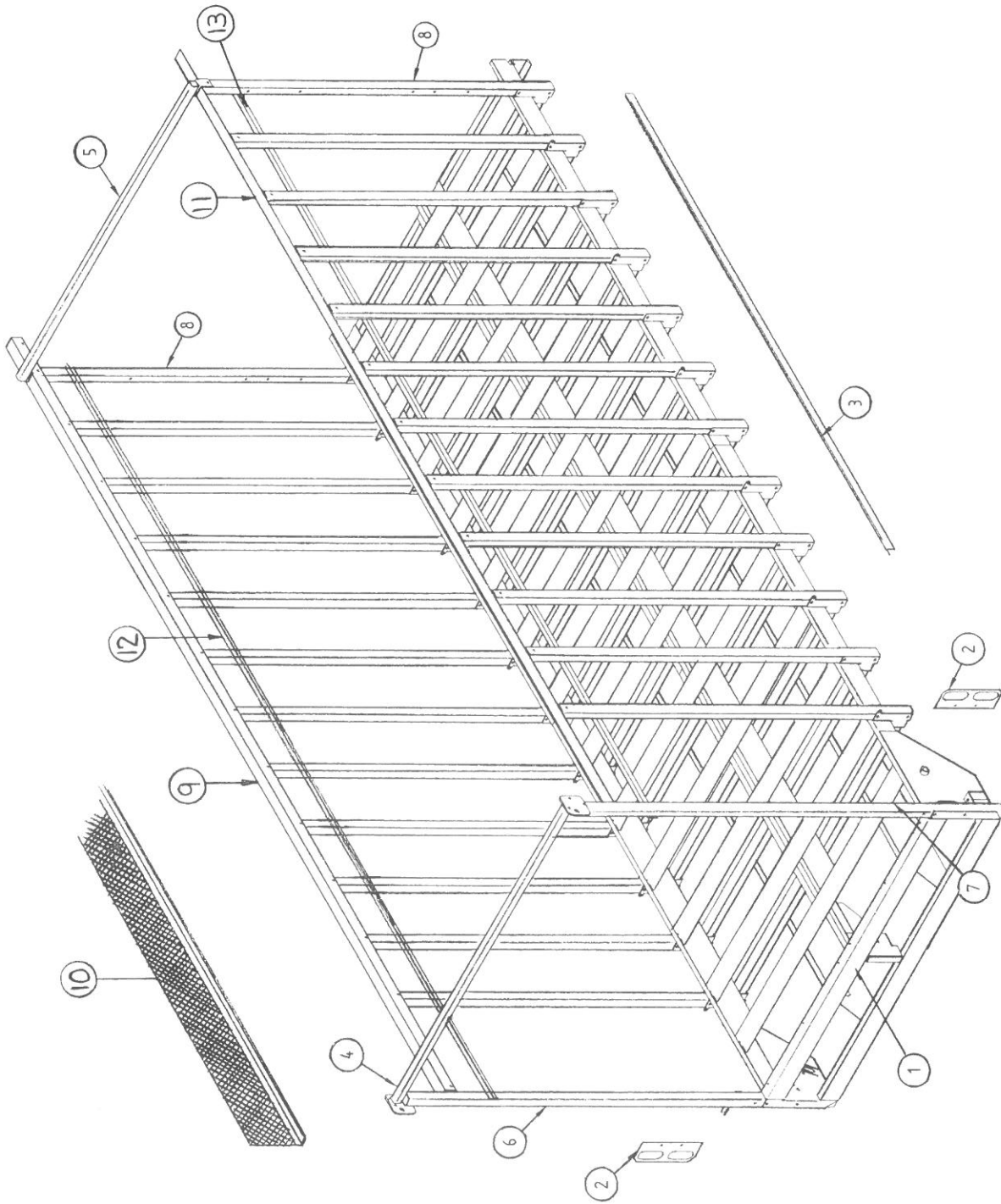
FIGURE 6



**FIGURE 6
BEVEL GEARBOX**

ITEM	PART NO.	DESCRIPTION
1.	5B10	1/4" x 1" Woodruff Key
2.	ST46	Gearbox Side Shaft
3.	3G9	Seal
4.	3G19	Snap Ring
5.	3G18	Race #15245
6.	3G7	Bearing #15101
7.	3G5	Gear
8.	3G1	Gearbox Housing
9.	3G2	Gearbox Gasket
10.	3G20	Fill Plug
11.	3G3	Cover
12.	3G9	Seal
13.	3G11	Nut
14.	5B10	1/4" x 1" Woodruff Key
15.	S134	Gearbox Front Shaft
16.	S135	1/4" x 1-1/4" Square Key
17.	3G4	Nut
18.	L3G24	Gearbox Bearing #15113
19.	S136	Seal
NOT SHOWN	ST47	Gearbox Complete

FIGURE 7

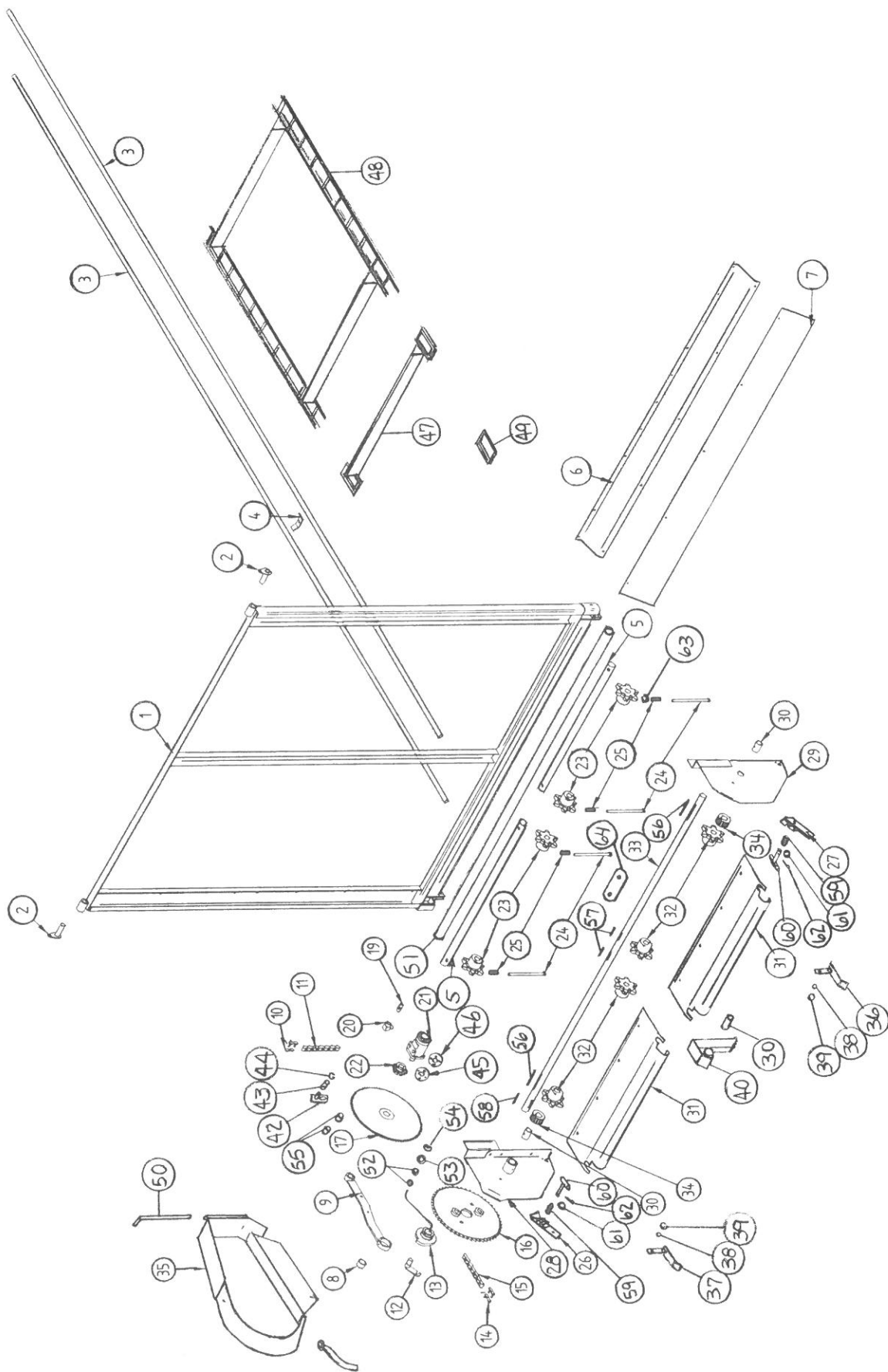


**FIGURE 7
INDUSTRIAL 2-WAY UNLOAD BOX COMPONENTS**

ITEM	PART NO.			DESCRIPTION
	ALUMINIZED SIDES			
	16 FT	18 FT	20 FT	
1.	IFB48	IFB49	IFB50	Main Frame
2.	PB111	"	"	Tailight Mount
3.	IFB27	"	"	Filler Corner
4.	IFB53	"	"	Top Rear Brake
5.	IFB54	"	"	Cross Front Brake
6.	IFB125	"	"	LH Rear Stake
7.	IFB126	"	"	RH Rear Stake
8.	IFB127	"	"	Front Stake
9.	IFB93	IFB91	IFB63	LH Top Rail
10.	IFB105	IFB103	IFB101	Expanded Metal Screen LH
*	IFB106	IFB104	IFB102	Expanded Metal Screen RH
11.	IFB94	IFB92	IFB64	RH Top Rail
12.	IFB99	IFB97	IFB95	LH Top Angle
13.	IFB100	IFB98	IFB96	RH Top Angle
14.	IFB124	"	"	Side Stake

NOTE: * (Means Not Shown)

FIGURE 8

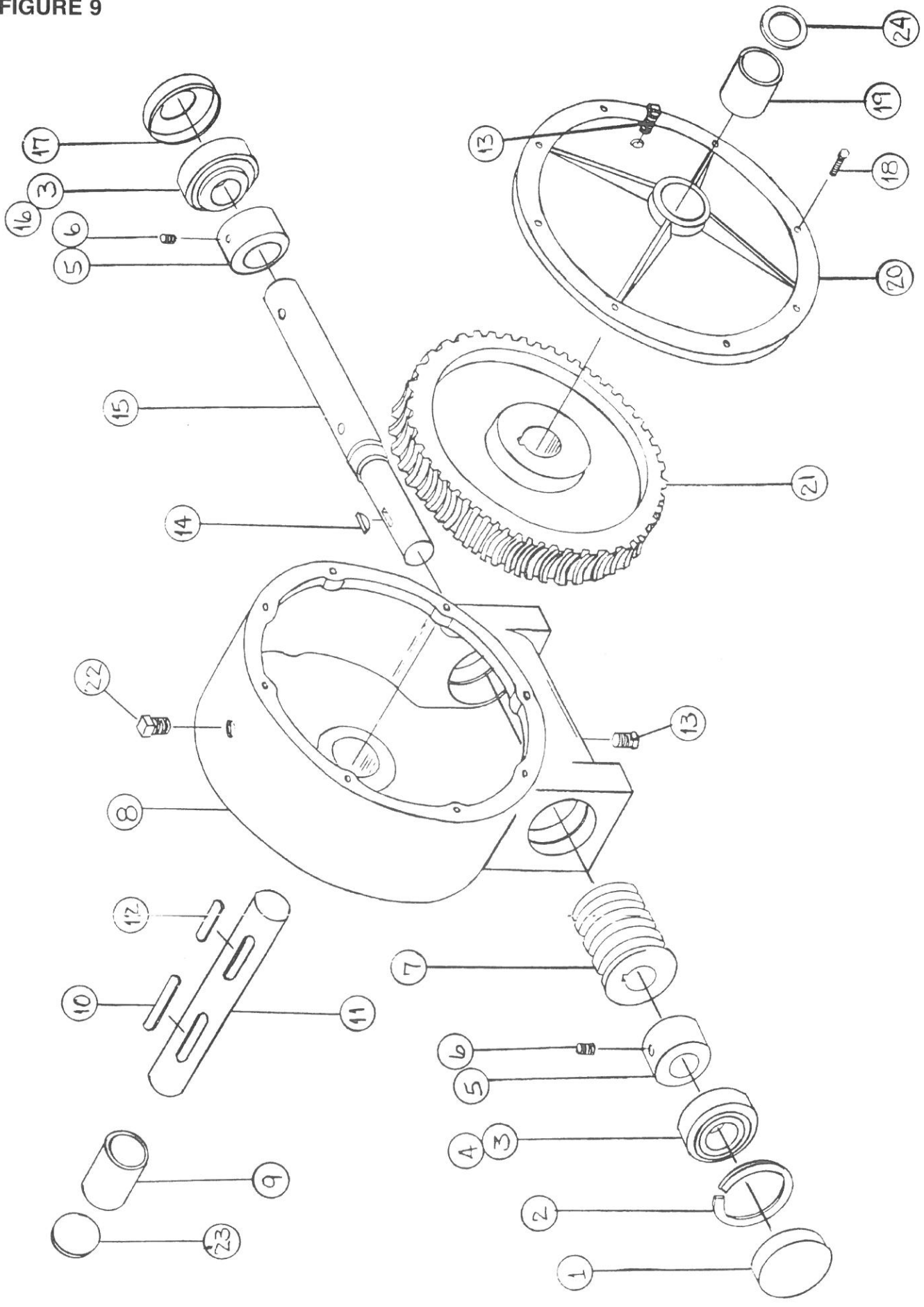


**FIGURE 8
INDUSTRIAL 2-WAY REAR UNLOAD ASSEMBLY**

ITEM	PART NO. ALUMINIZED SIDES			DESCRIPTION
	16 FT	18 FT	20 FT	
1.	IFB55	"	"	Rear Door Framework
2.	IFB3	"	"	Door Hinge Pin
3.	PB101	PB18	PB102	Hydraulic Pipe
4.	23N67	"	"	Pipe Clamp
5.	PB89	"	"	Idler Shafts
6.	IFB59	"	"	Poly Seal Holder
7.	IFB60	"	"	Poly Seal
8.	PB134	"	"	Bushing 2-1/2"OD x 2-1/4"ID x 1" Long
9.	PB119	"	"	Drive Shaft Brace
10.	X61	"	"	#50 Connector Link
11.	PB97	"	"	#50 Chain x 90 Pitch
12.	PB191	"	"	Clutch Pin
13.	PB118	"	"	Rear Clutch Dog
14.	F157	"	"	#80 Connector Link
15.	PB114	"	"	#80 Chain x 73 Pitch
16.	PB193	"	"	52T Sprocket - Rear Drive
17.	PB95	"	"	11T 84T Sprocket
19.	DF18	"	"	Check Valve
20.	HE58	"	"	Elbow 1/2" (2)
21.	DF1	"	"	Hydraulic Motor
22.	PB235	"	"	Motor Sprocket 2000 Series
23.	S60	"	"	Idler Sprocket (4)
24.	A7	"	"	Idler Bolt 1/2"x9-1/2"
25.	WM210	"	"	Spring - Red
26.	IFB58	"	"	LH Door Safety Latch
27.	IFB57	"	"	RH Door Safety Latch
28.	IFB51	"	"	LH Drive Shaft Mount
29.	IFB52	"	"	RH Drive Shaft Mount
30.	23N17	"	"	Drive Shaft Mount Bushing
31.	IFB56	"	"	Drive Shaft Shield
32.	23N122	"	"	Drive Sprocket (4)
33.	PB194	"	"	Drive Shaft
34.	PB83	"	"	Latch Sprocket
35.	PB138	"	"	Rear Shaft Shield
36.	PB57	"	"	Latch Bracket RH
37.	PB58	"	"	Latch Bracket LH
38.	PB61	"	"	Latch Pivot
39.	A34	"	"	Latch Washer
40.	PB139	"	"	Center Bearing Bracket
42.	17G69	"	"	Chain Tightener Bracket
43.	23N238	"	"	Roller Chain Tightener
44.	10R32	"	"	Snap Ring
45.	PB260	"	"	Hydraulic Motor Mount Washer
46.	PB261	"	"	Hydraulic Motor Mount Spacer
47.	S233	"	"	Slat w/Att. Link - 667H Pintle
48.	S324	S325	S326	Complete 667H Apron
49.	11S51	"	"	667H Pintle Connector Link
*	11S50	"	"	667H Pintle Att. Link LH or RH
50.	PB100	"	"	Shield Hinge Pin
51.	PB90	"	"	Inside Idler Shaft
52.	PB135	"	"	Bushing
53.	PB126	"	"	Clutch Sprocket Washer
54.	23N227	"	"	Snap Ring
55.	PB108	"	"	Bushing 1-1/2"OD x 1-1/4"ID x 1-3/4"
56.	PB133	"	"	Key 3/8" x 4-3/8" Square
57.	PB87	"	"	Key 3/8" x 2" Square
58.	PB136	"	"	Key 3/8" x 2" Square Hardened w/Round Ends
59.	IFB110	"	"	Spring
60.	IFB109	"	"	Latch Pin
61.	K68	"	"	1/2" Washer
62.	T37	"	"	5/32" x 1-1/4" Cotter Pin
63.	R11	"	"	1/2" Lock Nut (4)
64.	PB196	"	"	Lock Tab

NOTE: * (Means Not Shown)

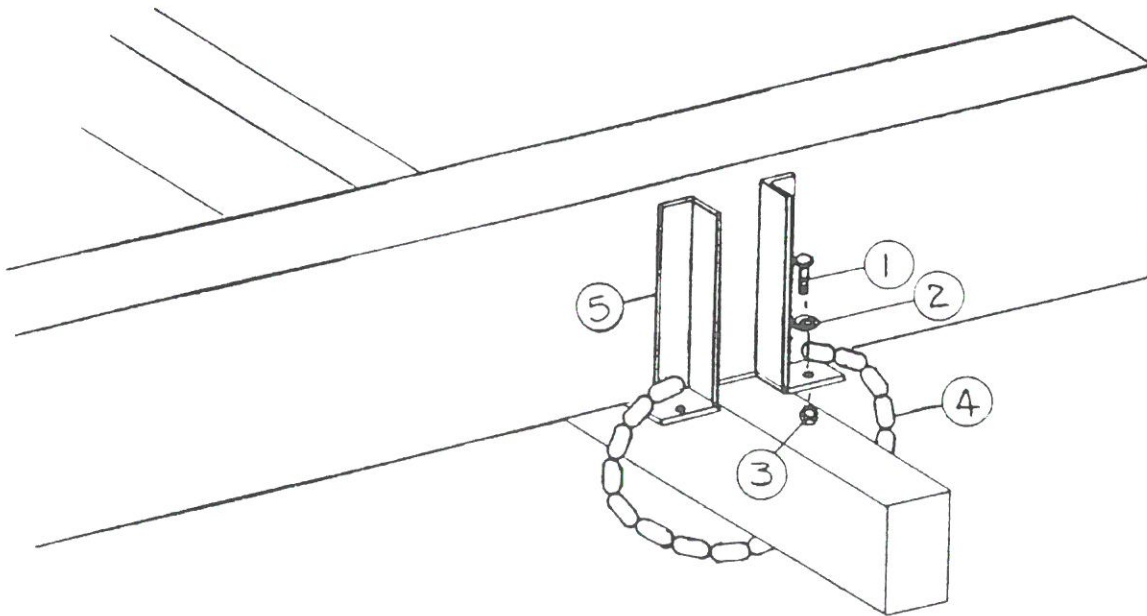
FIGURE 9



**FIGURE 9
WORM GEARBOX**

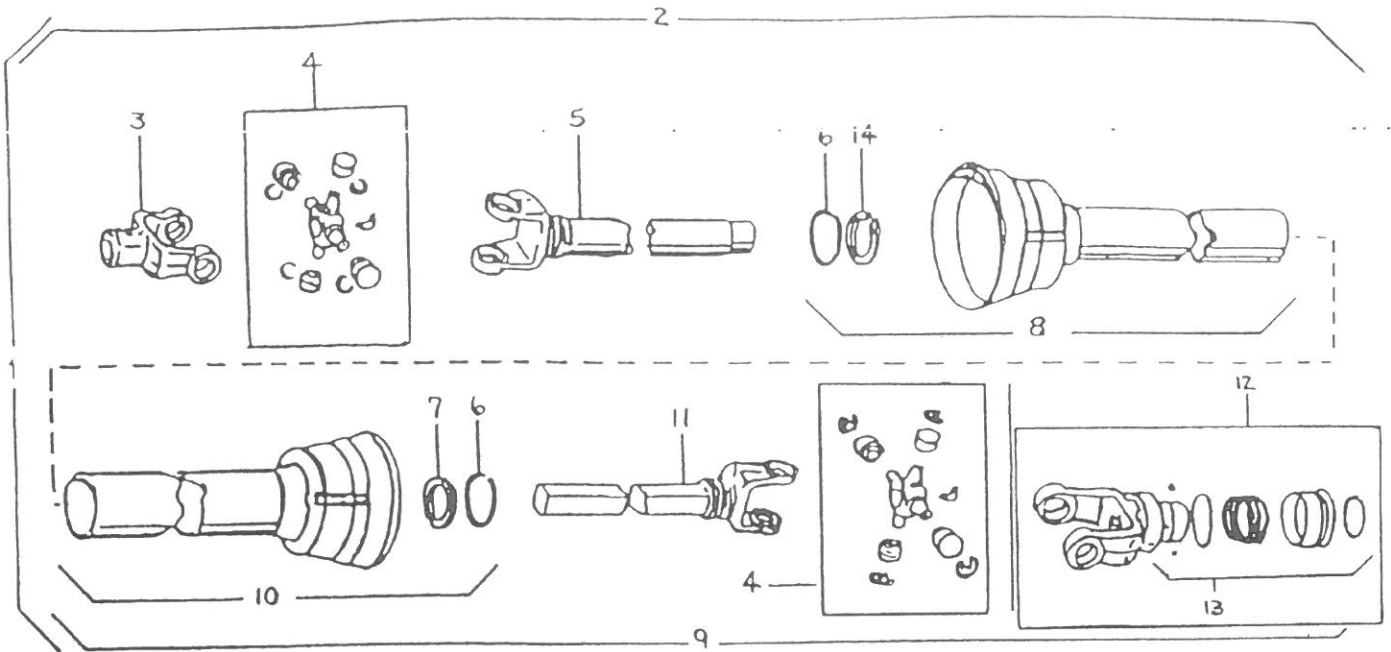
ITEM	PART NO.	DESCRIPTION
1.	G90	Dust Cap
2.	3G19	Snap Ring
3.	3G18	Race #15245
4.	3G7	Bearing #15101
5.	X9	Spacer
6.	G83	Set Screw
7.	G76	Worm
8.	G114	Gearbox Housing
9.	X8	Gearbox Bushing
10.	S138	3/8" x 2-3/8" Square Key w/Round Ends
11.	S139	Worm Gear Side Shaft
12.	S437	3/8" x 1-3/8" Square Key w/Round Ends
13.	G65	Plug 3/8"
14.	5B10	1/4" x 1" Woodruff Key
15.	S140	Worm Gear Front Shaft
16.	L3G24	Gearbox Bearing #15113
17.	G115	Seal
18.	G84	Cap Screw
19.	X75	Cover Bushing
20.	G116	Worm Gearbox Cover
21.	G77	Worm Gear
22.	G91	Vent Plug
23.	G117	Cap
24.	G120	Seal 1-7/8"
*	G118	Worm Gearbox Complete

NOTE: * (Means Not Shown)



**FIGURE 10
TIE DOWN KIT**

ITEM	PART NO.	DESCRIPTION
1.	12V45	1/2" x 1-1/2" GR.5 Bolt
2.	K68	1/2" Flat Washer
3.	R11	1/2" Top Lock Nut GR.5
4.	S322	1/4" Chain 30-1/4" Long
5.	S323	Tie Down Bracket
6.	T9B	Tie Down Kit - Complete

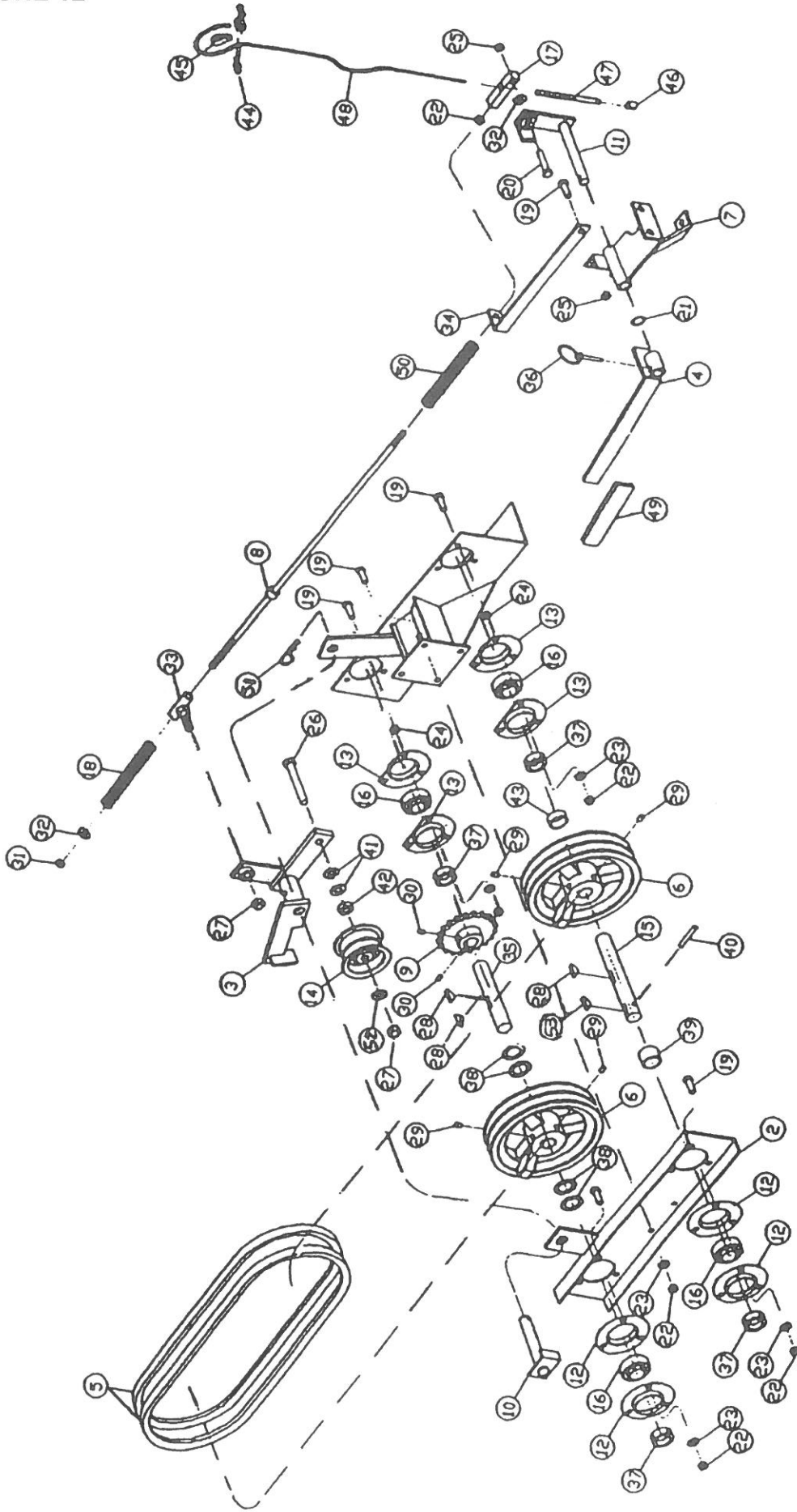


**FIGURE 11
PTO PARTS
HD NEEDLE BEARING PTO**

ITEM	PART NO.	DESCRIPTION
1.	S372	PTO Assembly Complete
2.	S373	Machine Half PTO W/Shield
3.	S374	End Yoke - Machine Half
4.	S375	"W" Repair Kit
5.	S376	Yoke and Tube
6.	24N26	Bearing Retainer
7.	S206	Nylon Bearing
8.	S397	Inner Guard Includes Cent. & Item #6 & #14
9.	S377	Tractor Half PTO
10.	S398	Outer Guard Includes Item #6 & #7
11.	S378	Yoke and Shaft
12.	S379	Lock Yoke - Yoke Assembly
13.	S225	Spring Lock Repair Kit
14.	S396	Nylon Bearing
*	S402	Safety Manual

NOTE: * (Means Not Shown)

FIGURE 12



**FIGURE 12
CROSS CONVEYOR CLUTCH - BELT DRIVE**

ITEM	PART NO.	DESCRIPTION
2.	S335	Front Clutch Plate
3.	S341	Idler - Stop Assembly
4.	S337	Handle Lever
5.	S332	Drive Belt Set
6.	S342	Pulley
7.	S339	Handle Mount
8.	S343	Shifting Rod
9.	11S19	Sprocket 50B20
10.	S340	Tightener Pivot Shaft
11.	S338	Handle Lever
12.	4C7	Bearing Flange
13.	X85	Bearing Flange Sheared
14.	K156	Idler Pulley
15.	S458	Input Pulley Shaft
16.	4C8	Bearing
17.	S347	Shifter Rod End
18.	23N211	Spring 5/8"
19.	X111	3/8" x 1" Bolt GR.5
20.	BFR320	3/8" x 1-3/4" Bolt GR.2
21.	S352	Internal Star Washer
22.	K60	3/8" Nut
23.	B68	3/8" Lockwasher
24.	S355	3/8" Jam Nut
25.	K25	3/8" Locknut
26.	16SV91	1/2" x 3-1/4" Bolt GR.5
27.	R11	1/2" Top Locknut
28.	5B10	1/4" x 1" Woodruff Key
29.	---	3/8" Setscrew
30.	---	5/16" Setscrew
31.	A14	3/8" Nylock Nut
32.	X67	3/8" Flatwasher
33.	S344	Clutch Rod Slide
34.	S348	Spring Bracket
35.	S349	Drive Pulley Shaft
36.	S438	Clip Pin
37.	4C9	Bearing Lock Collar
38.	S345	Spacer (.074)
39.	K99	Spacer, 7/8"
40.	BFR335	5/16" x 2" Expansion Pin
41.	K68	1/2" Lockwasher
42.	X112	Spacer, 9/16"
43.	K106	Spacer, 1/2"
44.	BFR220	Cable Clamp
45.	ES4	Thimble
46.	ES5	Cable Compression Sleeve
47.	S361	Stop Cable Stiffener
48.	S358	Emergency Stop Cable
49.	S362	Handle Lever Grip
50.	S369	Spring, 3/4"
51.	ES7	Hair Pin
52.	R35	1/2" Lock Washer (As Needed)
53.	S135	1/4" x 1-1/4" Square Key

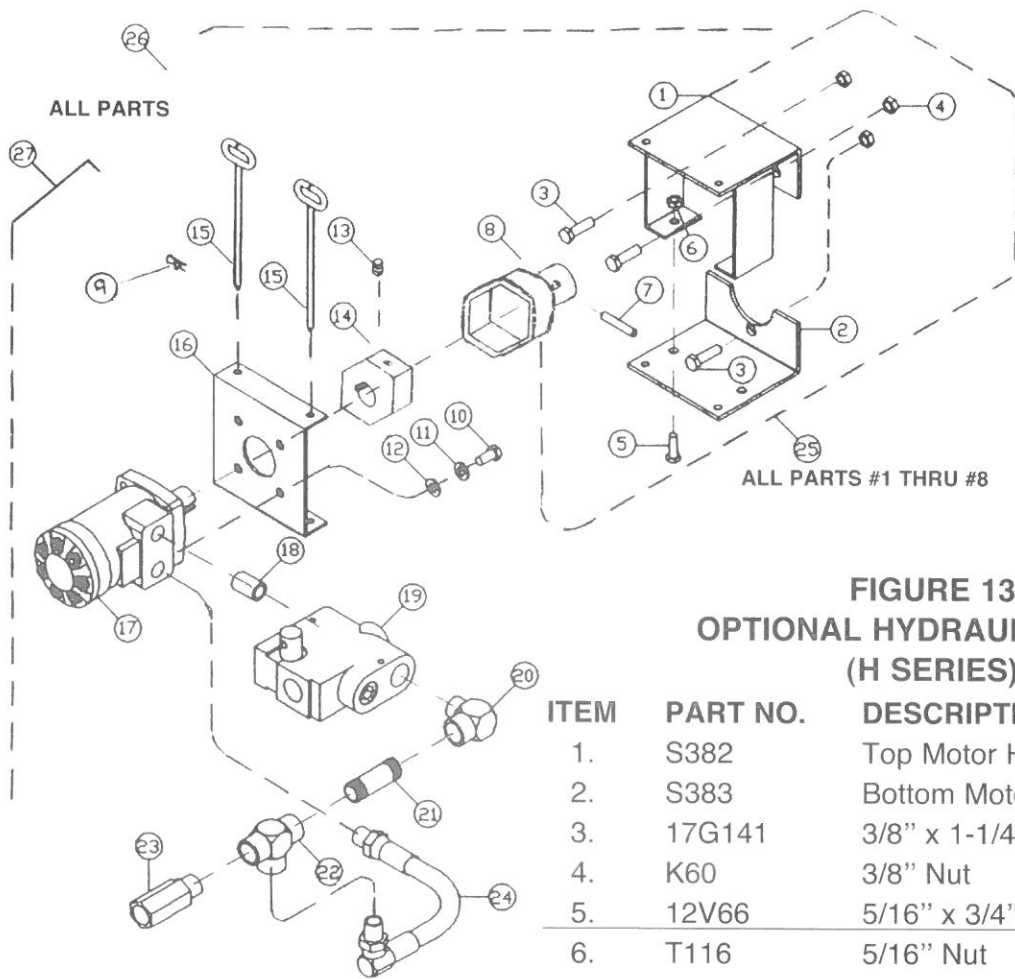
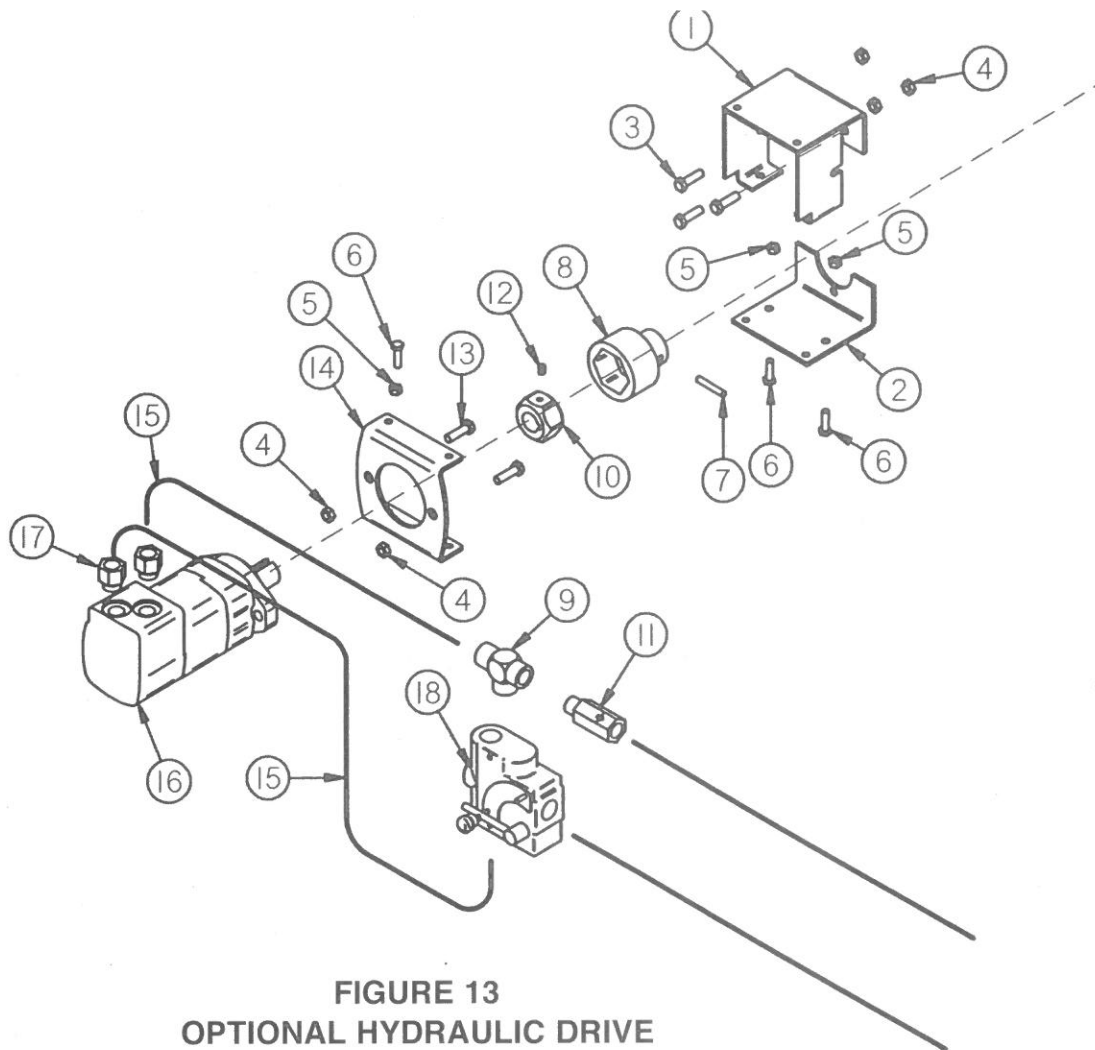


FIGURE 13
OPTIONAL HYDRAULIC DRIVE
(H SERIES)

ITEM	PART NO.	DESCRIPTION
1.	S382	Top Motor Hanger
2.	S383	Bottom Motor Hanger
3.	17G141	3/8" x 1-1/4" Bolt GR.5
4.	K60	3/8" Nut
5.	12V66	5/16" x 3/4" Bolt
6.	T116	5/16" Nut
7.	3G22	5/16" x 1-3/4" Roll Pin
8.	S411	Secondary Drive
9.	X97	Hair Pin
10.	G110	3/8" x 3/4" Bolt
11.	B68	3/8" Lockwasher
12.	X67	3/8" Flat Washer
13.	---	5/16" Set Screw
14.	S410	Primary Drive
15.	S386	Motor Unit Mount Pin
16.	S384	Hydraulic Motor Mount
17.	DF1A	Hydraulic Motor (Super 7+4)
*	ST88	Hydraulic Motor (Twin Auger)
18.	DF7	1/2" Close Nipple
19.	DF15	Flow Control Valve
20.	HE58	1/2" Street Elbow
21.	DF17	1/2" x 2" Pipe Nipple
22.	DF8	1/2" Pipe Tee
23.	DF18	1/2" Check Valve
24.	S395	Hydraulic Hose - 10-1/2"
25.	S388	Extra Unit Drive Kit
26.	S412	Drive Kit (complete Super 7+4)
27.	ST90	Drive Kit (complete - Twin Auger)



**FIGURE 13
OPTIONAL HYDRAULIC DRIVE
(2000 SERIES)**

ITEM	PART NO.	DESCRIPTION
1.	S382	Top Motor Hanger
2.	S383	Bottom Motor Hanger
3.	17G141	3/8" x 1-1/4" GR.5 Bolt
4.	K60	3/8" Nut
5.	T116	5/16" Nut
6.	12V66	5/16" x 3/4" Bolt
7.	3G22	5/16" x 1-3/4" Expansion Pin
8.	S411	Secondary Drive
9.	S460	Male-Female Tee (5604-12)
10.	S463	Primary Drive
11.	PB185	Check Valve
12.	S435	5/16" Set Screw
13.	LW134	3/8" x 1-1/2" GR.5 Bolt
14.	S464	Hydraulic Motor Mount
15.	S462	Hydraulic Hose 3/4" x 44"
16.	16SV150	Hydraulic Motor Mount (104-1027-006)
17.	S461	O'Ring Adapter
18.	33SV74	Flow Control Valve

- SERVICE NOTES -

Lined area for service notes, consisting of 30 horizontal lines.



H&S H D 7+4 TWIN AUGER INDUSTRIAL FRONT AND REAR FORAGE BOX

Your new H&S Forage Box has been manufactured of the finest quality materials and components. The performance you get from your machine is largely dependent upon how well you read and understand this manual and apply this knowledge. There is a right and a wrong way to do everything. Please do not assume that you know how to operate and maintain your Forage Box before reading this manual carefully. Keep this manual available for ready reference.

H&S H D 7+4 TWIN AUGER INDUSTRIAL FRONT & REAR SPECIFICATIONS

Power	Tractor PTO or Truck PTO-540 RPM or Hydraulic Drive
Feeder Apron Drive – Front Unload	Worm Gear-(Bronze Worm Gear)
Feeder Apron Drive – Rear Unload	Roller Chain and Sprocket
PTO Shaft	Telescoping Integral Shielded
Speeds – Front Unload	Complete Variable Speed
Speeds – Rear Unload	Depends on Tractor Hydraulic System
Main Aprons	4 Chains-667H Pintle
Beaters	3-18" Diameter 4 Spiral Bars
Beater Drive	#50 Roller Chain
Emergency Stop Mechanism – Front Unload Only ..	Standard Equipment - All Models
Cross Conveyor	2 Ten Inch Augers
Cross Conveyor Drive	Sprocket and #50 Roller Chain
Cross Conveyor Width	22 Inches
Discharge – Front Unload	Left Side Unloading
Inside Length	16'-18'-20'
Inside Width	7 Feet, 4 Inches
Overall Length	20'2"-22'-2"-24'-2"
Overall Width	107"
Overall Height	117"

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

H&S MANUFACTURING CO. INC.

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